

Maintenance Schedule for Trelleborg Hydrokor 5 / Hydrokor V Machine

Daily:

- Inspect hydraulic system for leaks.
- Check digital displays and auto-feed.
- Clean drill area.

Weekly:

- Lubricate V-groove rollers: apply high-pressure grease to roller bearings.
- Lubricate feed rail surfaces: light machine oil.
- Inspect hydraulic valves.
- Test safety systems.

Monthly:

- Grease elevation frame slide posts.
- Lubricate drivetrain universal joints.
- Inspect drive system and bearings.
- Check structural components.
- Review hour meter logs.

Quarterly:

- Replace hydraulic filters.
- Flush hydraulic fluid if needed.
- Torque major bolts.

Annual:

- Full hydraulic flush.
- Replace spindle bearings.
- Re-certify safety systems.