

Job Name: 25-1401 Irwin Landing Ph. 1
Job Location: Murfreesboro, TN
Contractor: Bear Construction LLC

Plant: Beaver Dam
6/10/2026 3:17:07 PM

Tech: S. Felletter
PC: Erica Bradley

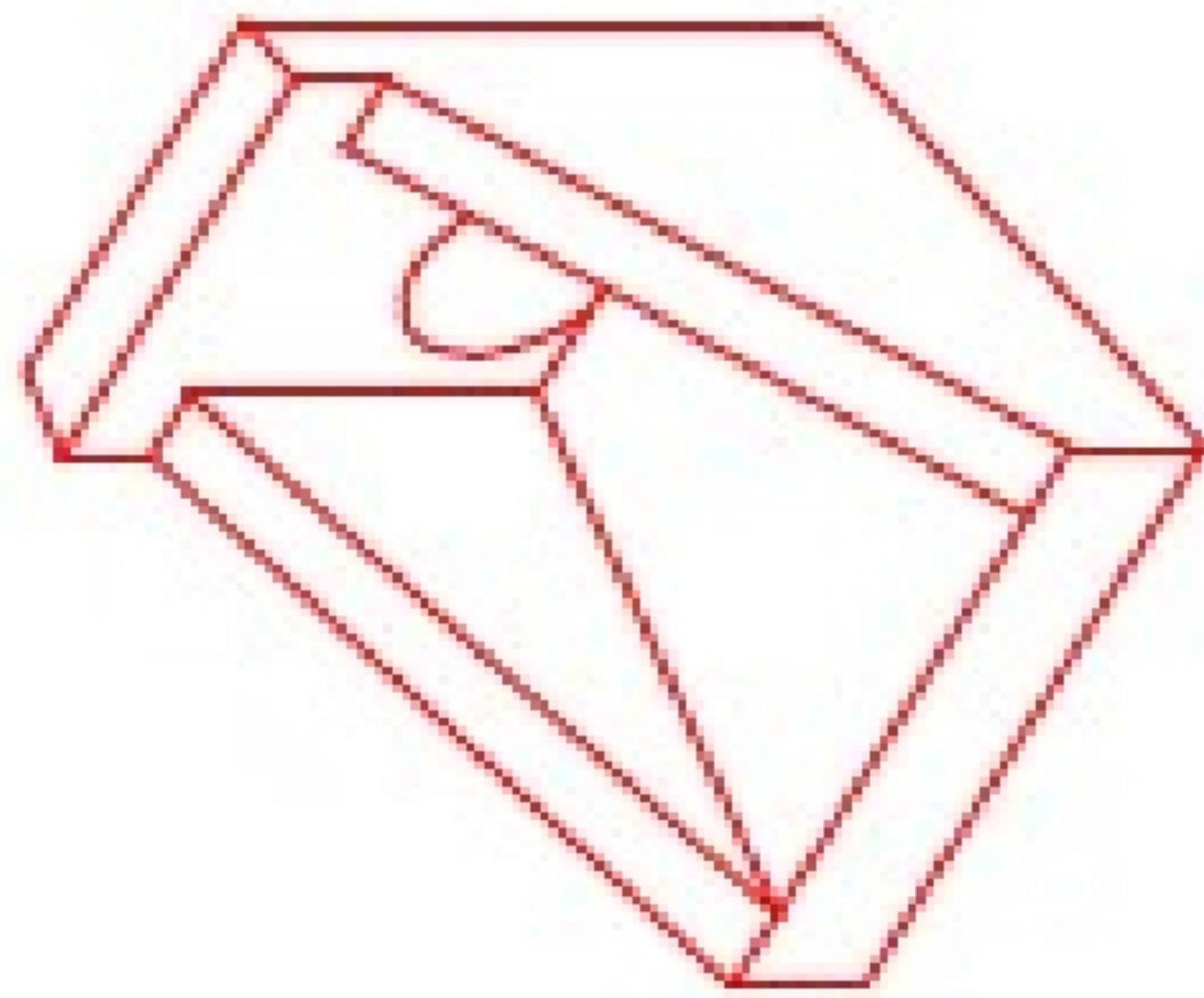


Structure ID: R1

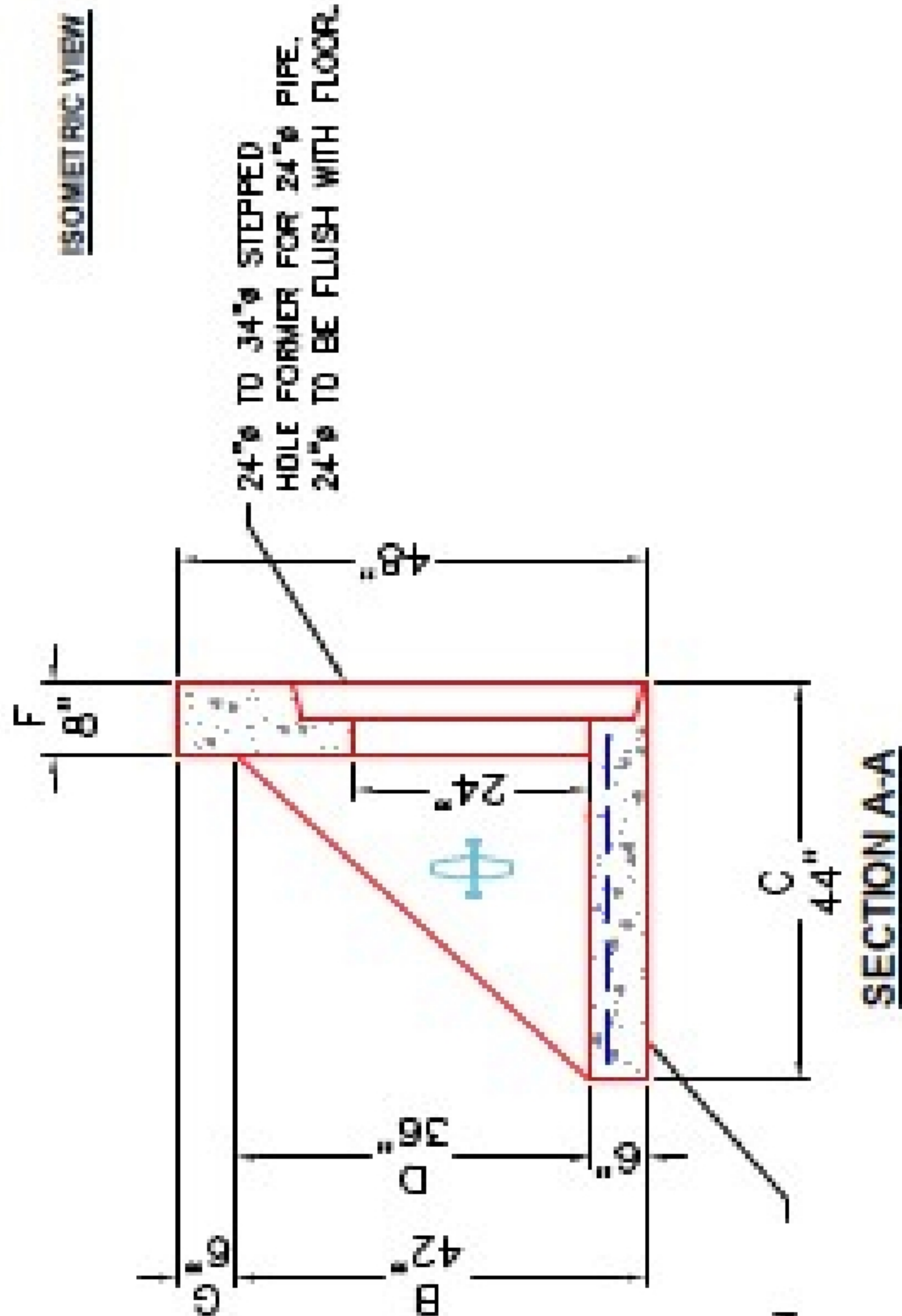
P1 HWBW24F

24" - HW BW w/FLAT BOTTOM F/F

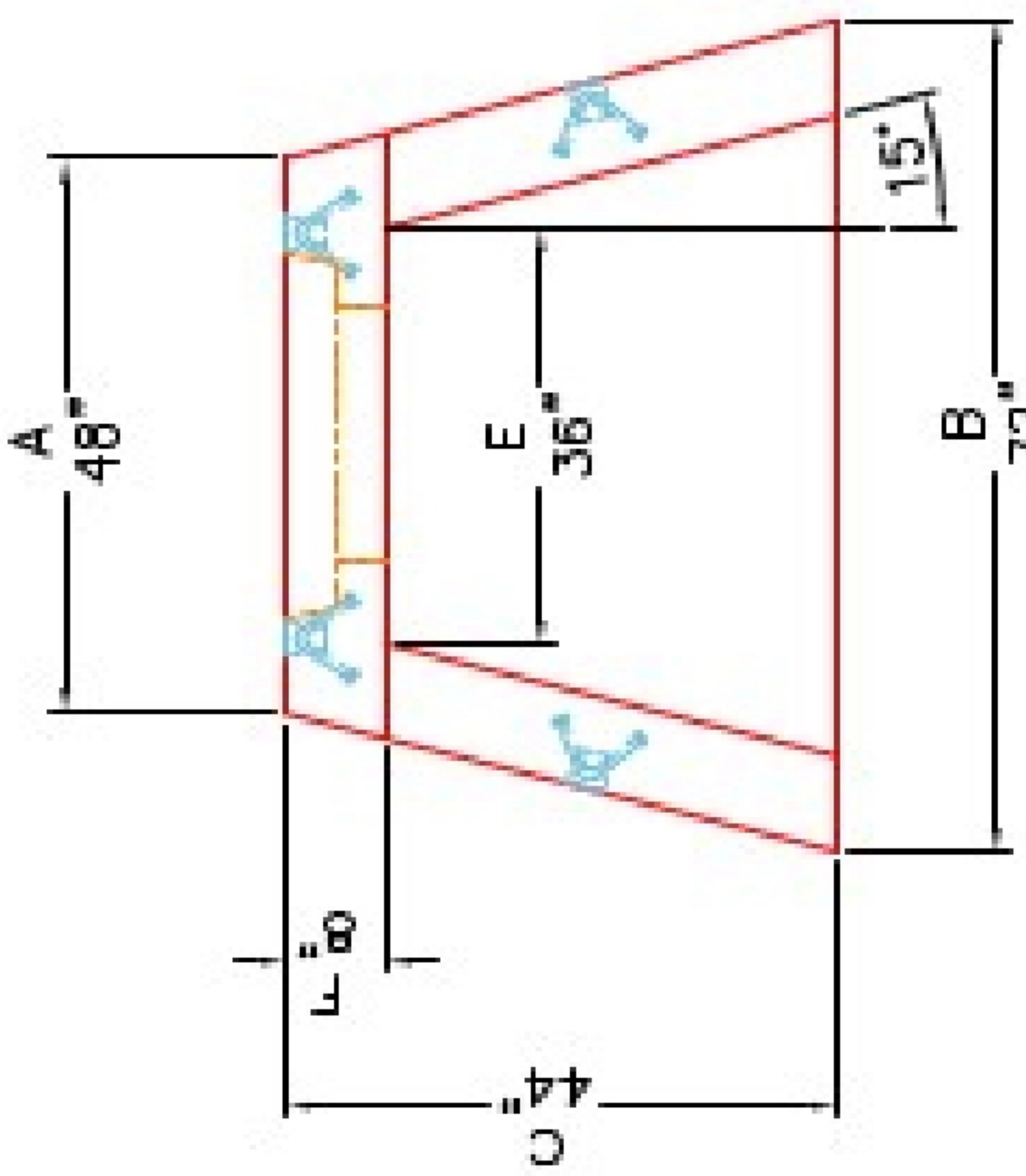
DIMENSIONS & QUANTITIES									
TYPE	PIPE Ø	A	B	C	D	E	F	G	WEIGHT
BW	24"	4'-0"	6'-0"	3'-6"	3'-0"	3'-0"	6"	6"	3,100 LBS.



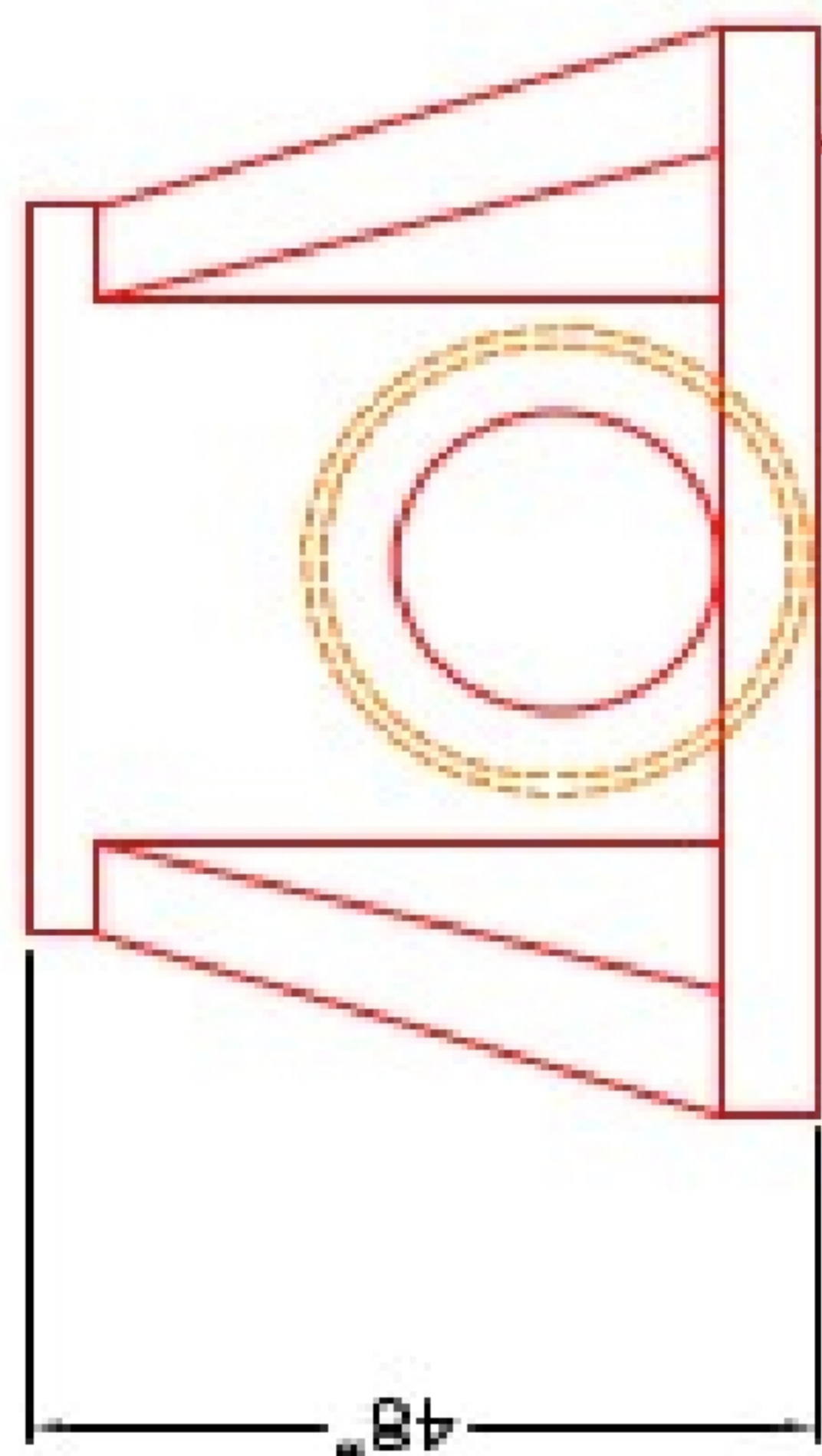
ISOMETRIC VIEW



SECTION A-A



PLAN VIEW



FRONT ELEVATION

NOTES:

- 1. CONCRETE: 4500 PSI AT 28 DAYS MIN. STRENGTH.
- 2. REINFORCING: #4 BAR @ 12" C/C E.W. - GRADE 60, (WITH 2" CONCRETE COVER MINIMUM)
- 3. REINFORCING BARS TO BE TACK WELDED OR TIED.

PRODUCTION WORK ORDER		PRODUCT I.D.: HWBW24F	DESCRIPTION: 24in BW HEADWALL FLAT BOTTOM
QUALITY CONTROL CHECKLIST ☐ ALL DIMENSIONS CORRECT. ☐ LIFTERS INSTALLED. ☐ STEPPED IF CORRECT SIZE. ☐ REINFORCING CORRECT. ☐ CLEARANCE ON REINFORCING CORRECT. ☐ EDGES CHAMFERED. ☐ ALL PATCHWORK ACCEPTABLE.	PRODUCT VIEW: RIGHT SIDE UP	CUSTOMER: STOCK	
	PLANT: BEAVER DAM, KY.	PROJECT: T.B.D.	
	WEIGHT: 3,475 LBS.	STRUCTURE ID: T.B.D.	
	TOP SECTION JOINT: N/A	SALES ORDER NO: STOCK	
	BASE SECTION JOINT: N/A	CHECK: B. SMITH	DRAWING: J. HORSLEY
	QC CHECK INITIALS:	DATE: 06/04/24	SCALE: NTS PG. 1 of 1



THIS DRAWING IS THE PROPERTY OF INFRASTRUCTURE PRECAST, INC. ANY USE OR DUPLICATION OF THIS DRAWING WITHOUT PRIOR AUTHORIZATION IS STRICTLY PROHIBITED.