

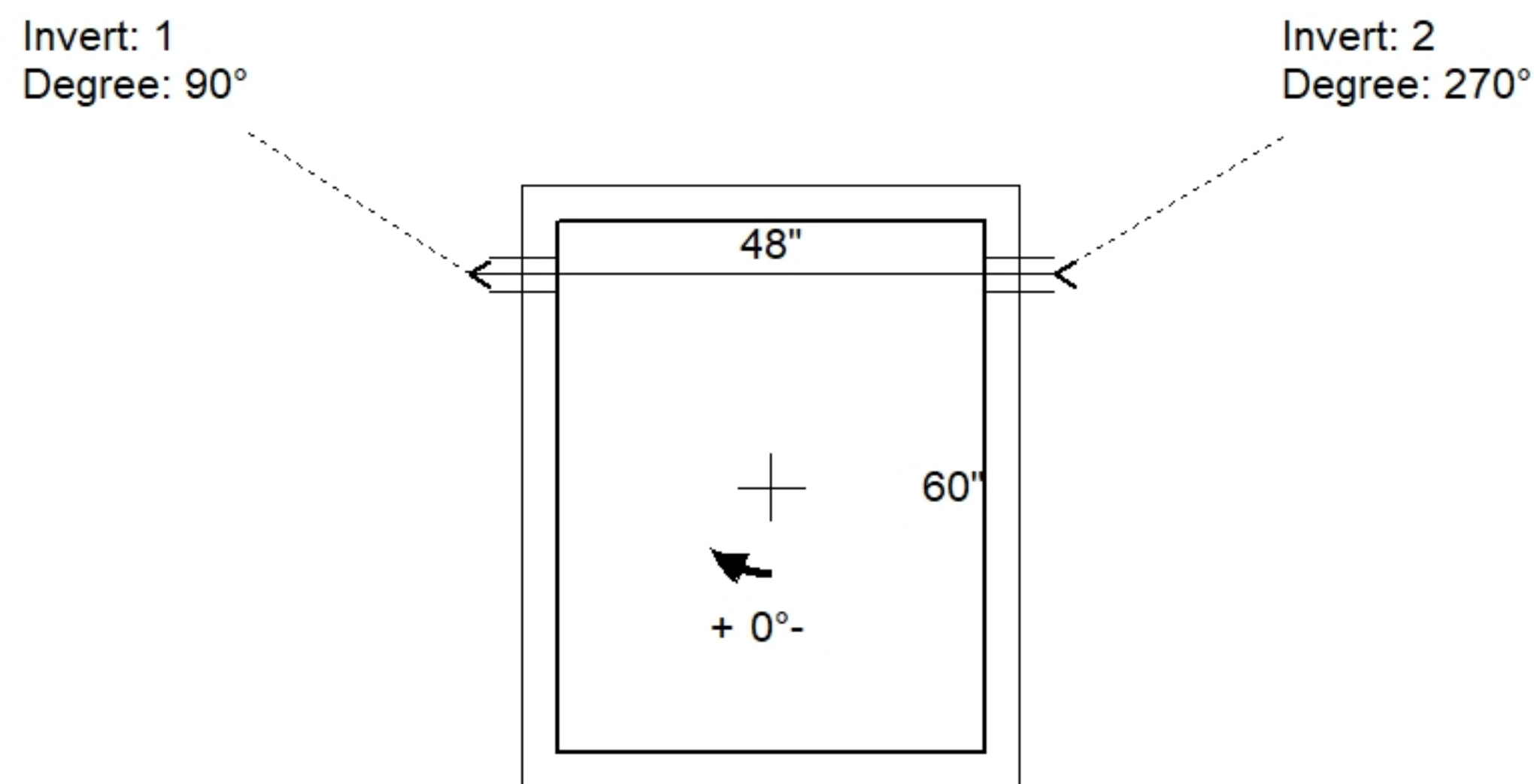
Contractor: Endesol, Inc.

Plant: Beaver Dam



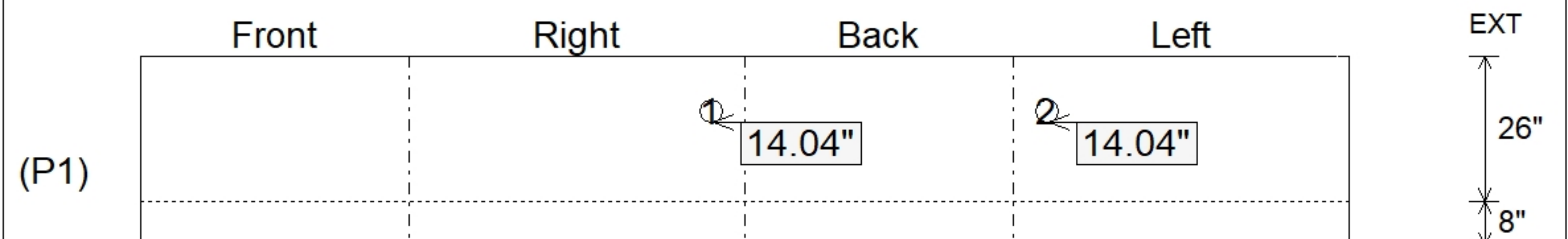
Slack: 0.04"

Structure Total:	4572 lb
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Position	Elev	Angle	Pipe	Pipe OD	Hole	Connector	Up (')	Ref
Rim	2.17'							
Reducer								
Invert 1	1.17'	90°	4" Orifice	4"	4"	Orifice 4"	14.04"	P1
Invert 2	1.17'	270°	4" Orifice	4"	4"	Orifice 4"	14.04"	P1
Invert 3								
Invert 4								
Invert 5								
Invert 6								
Invert 7								
Invert 8								

The diagram illustrates a casting mold assembly. It consists of two main rectangular sections. The top section is labeled "48" x 60" - CASTING HEIGHT - 0" - (P2)" and is outlined with a dashed line. The bottom section is labeled "48" x 60" - BOX BASE 4inW, 8inF, Variable Ht - 26" - (P1)" and is also outlined with a dashed line. A solid horizontal line separates the two sections, representing the interface between the casting height and the box base.



SUBMITTAL
APPROVED BY: