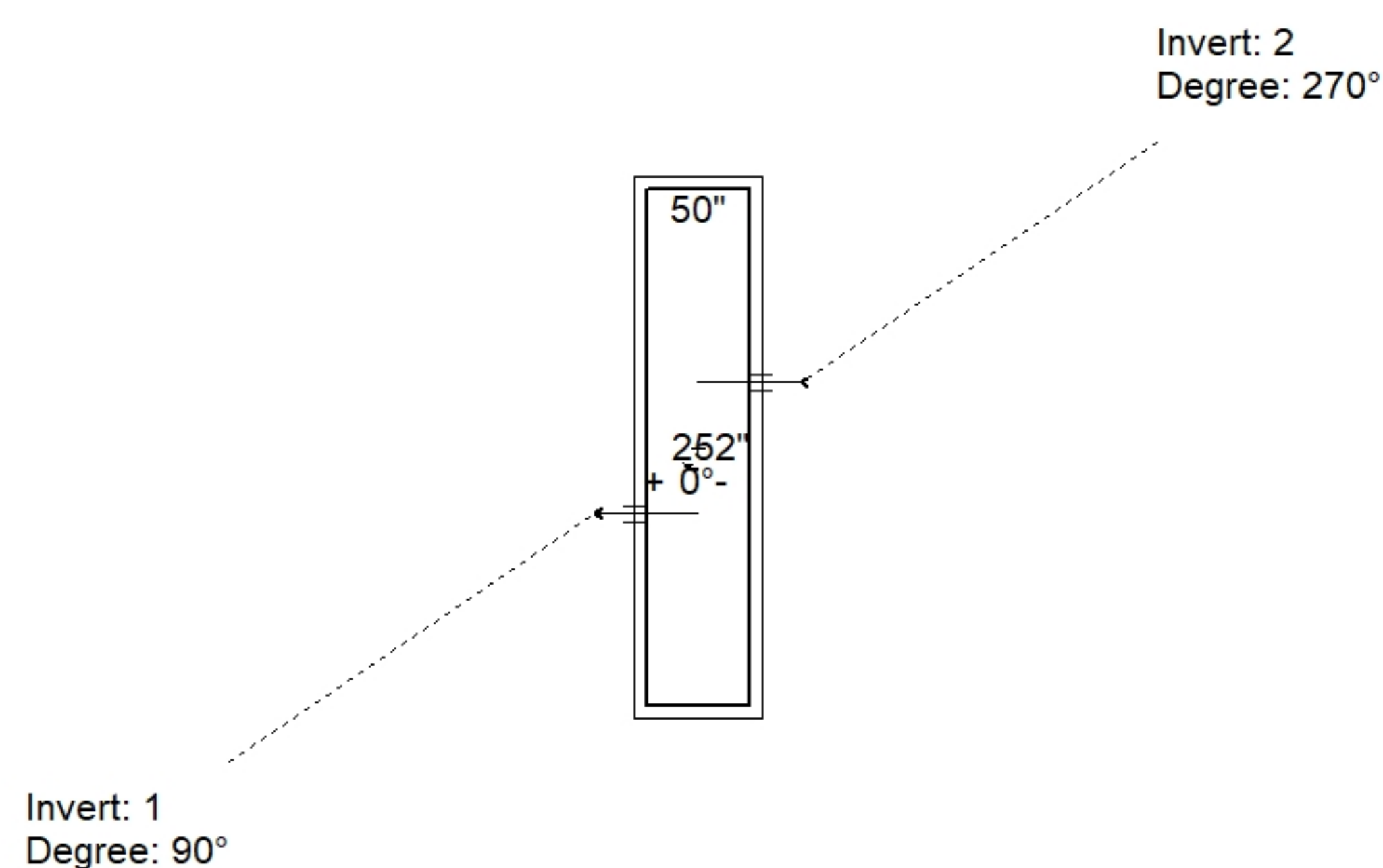




Floor (Bot): -0.5'
Overall Height: 2.833'
Slack: 0.08"

	0 lb
	8802 lb
	8241 lb
	0 lb
	0 lb
Structure Total:	<u>17043 lb</u>

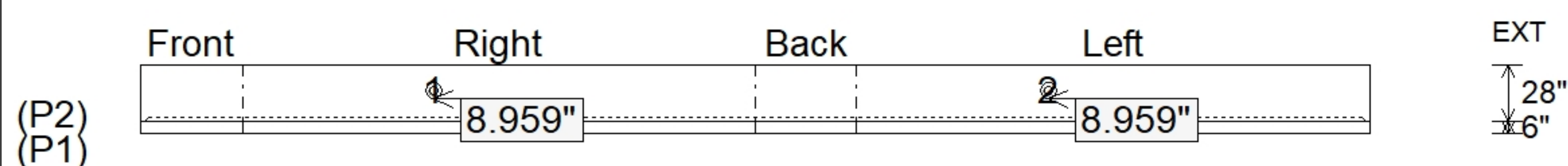


Position	Elev	Angle	Pipe	Pipe OD	Hole	Connector	Up (')	Ref
Rim	2.34'							
Reducer								
Invert 1	1.08'	90°	4" PVC SCH40	4.5"	8"	Hole 8	8.959"	P2
Invert 2	1.08'	270°	4" PVC SCH40	4.5"	8"	Hole 8	8.959"	P2
Invert 3								
Invert 4								
Invert 5								
Invert 6								
Invert 7								
Invert 8								

The diagram illustrates a vertical cross-section of a casting mold assembly. It is divided into three horizontal layers, each with a label and a part number in parentheses:

- Top Layer:** Labeled "50" x 252" - CASTING HEIGHT - 0" - (P3)". It is the uppermost section, bounded by a solid top line and dashed vertical lines.
- Middle Layer:** Labeled "50" x 252" - BOX RISER 6inW, Variable Ht - 28" - (P2)". It is the central section, bounded by dashed horizontal lines above and below, and dashed vertical lines.
- Bottom Layer:** Labeled "50" x 252" - BX Separate Base Slab - 6" - (P1)". It is the base of the assembly, bounded by a solid bottom line and dashed vertical lines.

The dashed vertical lines extend through all three layers, indicating the 50-inch width of the mold. The dashed horizontal lines indicate the 28-inch height of the riser section.



SUBMITTAL
APPROVED BY: