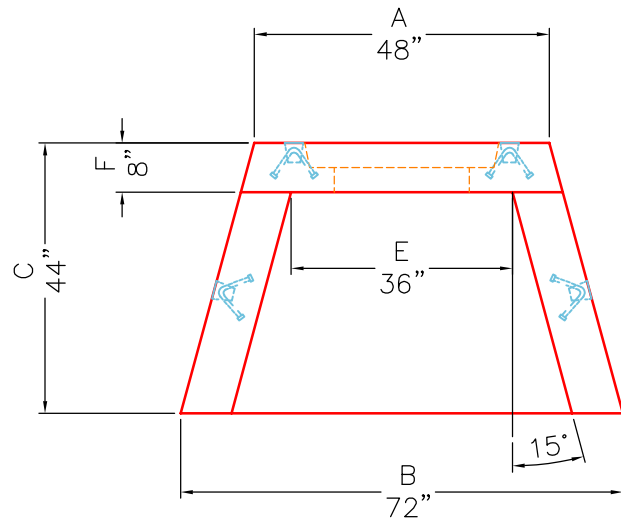
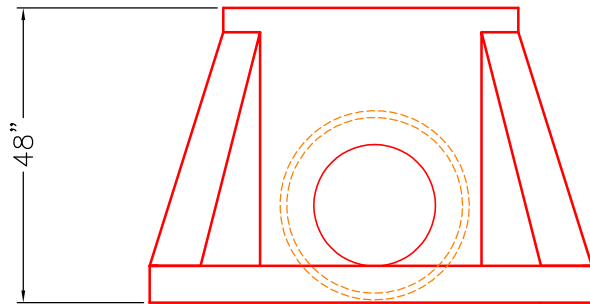


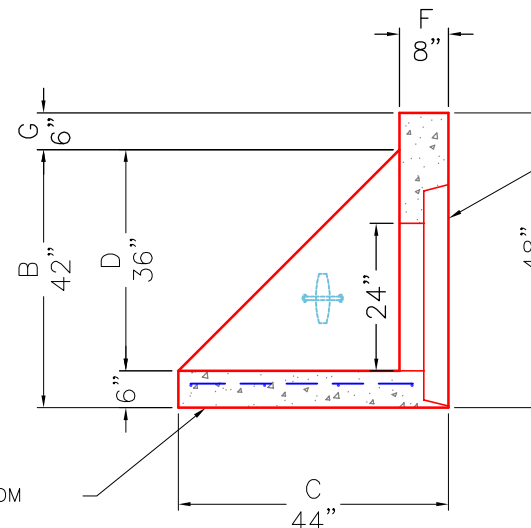


PLAN VIEW



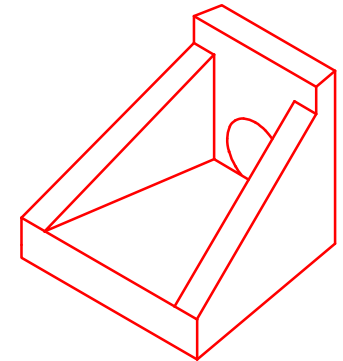
FRONT ELEVATION

FLAT BOTTOM
NOT TOE



SECTION A-A

24"Ø TO 32"Ø STEPPED
HOLE FORMER FOR 24"Ø PIPE.
24"Ø TO BE FLUSH WITH FLOOR.



ISOMETRIC VIEW

DIMENSIONS & QUANTITIES

TYPE	PIPE Ø	A	B	C	D	E	F	G	WEIGHT
BW	24"	4'-0"	6'-0"	3'-8"	3'-0"	3'-0"	8"	6"	3,100 LBS.

~NOTES:

1. CONCRETE: 4500 PSI AT 28 DAYS MIN. STRENGTH.
2. REINFORCING: #4 BAR @ 12" C/C E.W.-GRADE 60, (WITH 2" CONCRETE COVER MINIMUM)
3. REINFORCING BARS TO BE TACK WELDED OR TIED.

PRODUCTION WORK ORDER

PRODUCT I.D.: HWBW24F

DESCRIPTION: 24in BW HEADWALL FLAT BOTTOM



QUALITY CONTROL CHECKLIST

- ☐ ALL DIMENSIONS CORRECT.
- ☐ LIFTERS INSTALLED.
- ☐ STEPPED HF CORRECT SIZE.
- ☐ REINFORCING CORRECT.
- ☐ CLEARANCE ON REINFORCING CORRECT.
- ☐ EDGES CHAMFERED.
- ☐ ALL PATCHWORK ACCEPTABLE.

PRODUCT VIEW: RIGHT SIDE UP

CUSTOMER: JOHNNY HUNTER CONSTRUCTION

PLANT: BEAVER DAM, KY.

PROJECT: MOUNTAIN GOAT TRAIL SEWANEE TO COWAN

WEIGHT: 3,475 LBS.

STRUCTURE ID.: QL11 HW (P5)

TOP SECTION JOINT: N/A

SALES ORDER NO: 26-1771

BASE SECTION JOINT: N/A

CHECK: B. SMITH

DRAWING: J. HORSLEY

QC CHECK INITIALS:

DATE: 06/04/24

SCALE: NTS

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