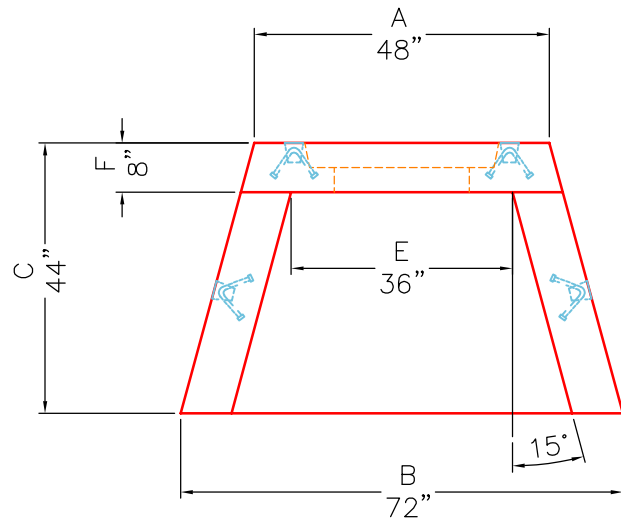
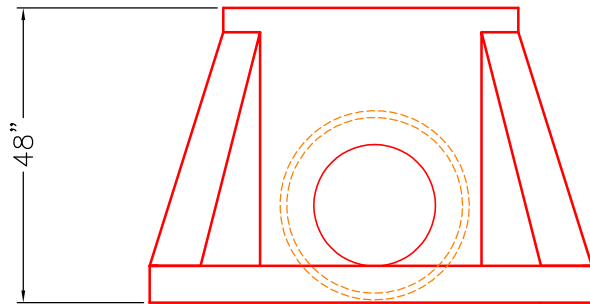


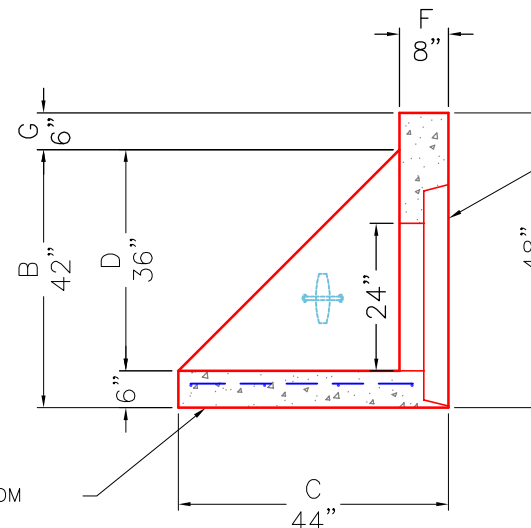


PLAN VIEW

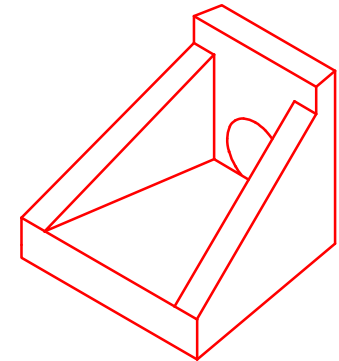


FRONT ELEVATION

FLAT BOTTOM
NOT TOE



SECTION A-A



ISOMETRIC VIEW

24"Ø TO 32"Ø STEPPED
HOLE FORMER FOR 24"Ø PIPE.
24"Ø TO BE FLUSH WITH FLOOR.

~NOTES:

1. CONCRETE: 4500 PSI AT 28 DAYS MIN. STRENGTH.
2. REINFORCING: #4 BAR @ 12" C/C E.W.-GRADE 60, (WITH 2" CONCRETE COVER MINIMUM)
3. REINFORCING BARS TO BE TACK WELDED OR TIED.

PRODUCTION WORK ORDER



QUALITY CONTROL CHECKLIST

- ☐ ALL DIMENSIONS CORRECT.
- ☐ LIFTERS INSTALLED.
- ☐ STEPPED HF CORRECT SIZE.
- ☐ REINFORCING CORRECT.
- ☐ CLEARANCE ON REINFORCING CORRECT.
- ☐ EDGES CHAMFERED.
- ☐ ALL PATCHWORK ACCEPTABLE.

PRODUCT I.D.: HWBW24F

PRODUCT VIEW: RIGHT SIDE UP

PLANT: BEAVER DAM, KY.

WEIGHT: 3,475 LBS.

TOP SECTION JOINT: N/A

BASE SECTION JOINT: N/A

QC CHECK INITIALS:

DESCRIPTION: 24in BW HEADWALL FLAT BOTTOM

CUSTOMER: JOHNNY HUNTER CONSTRUCTION

PROJECT: MOUNTAIN GOAT TRAIL SEWANEE TO COWAN

STRUCTURE ID.: QL11 HW (P2)

SALES ORDER NO: 26-1771

CHECK: B. SMITH

DRAWING: J. HORSLEY

DATE: 06/04/24

SCALE: NTS

PG. 1 of 1