

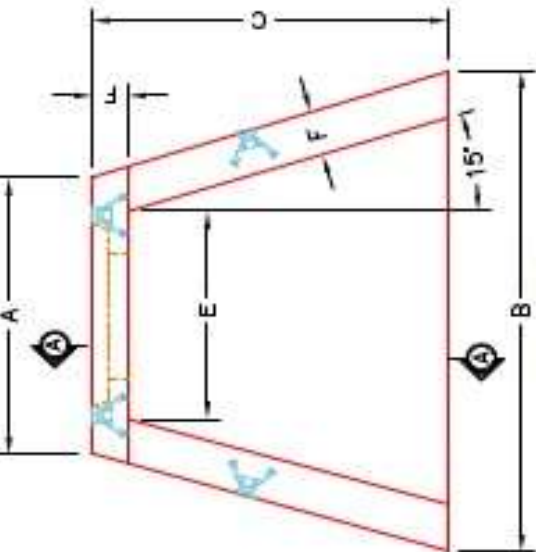


Structure ID: B1-9 HW

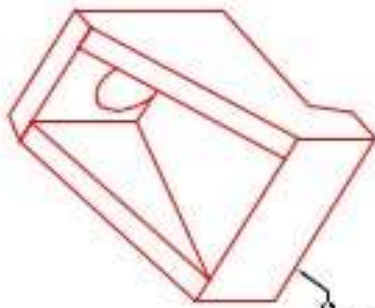
P1 HWA15F

15" - HW AW w/FLAT BOTTOM F/F

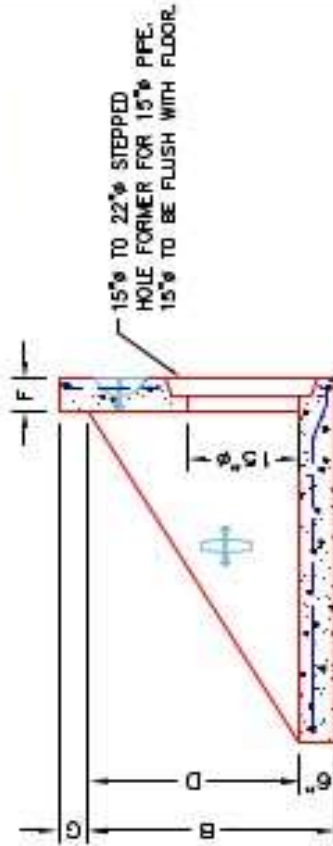
DIMENSIONS & QUANTITIES									
TYPE	PIPE Ø	A	B	C	D	E	F	G	WEIGHT
AW	15"	2'-8"	4'-0"	2'-6"	2'-2"	2'-0"	6"	0"	1,380 LBS.



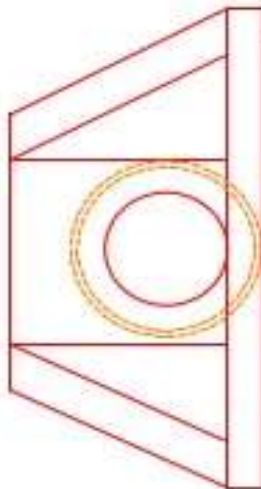
PLAN VIEW



ISOMETRIC VIEW



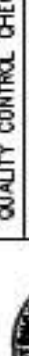
SECTION A-A



FRONT ELEVATION

NOTES:

1. CONCRETE: 4500 PSI AT 28 DAYS MIN. STRENGTH.
2. REINFORCING: #4 BAR @ 12" C/C E.W. - GRADE 60, (WITH 2" CONCRETE COVER MINIMUM)
3. REINFORCING BARS TO BE TACK WELDED OR TIED.

PRODUCTION WORK ORDER		DESCRIPTION: AW WINGED HEADWALL FOR 15"Ø PIPE		
 QUALITY CONTROL CHECKLIST ☐ ALL DIMENSIONS CORRECT. ☐ LIFTERS INSTALLED. ☐ STEPPED IF CORRECT SIZE. ☐ REINFORCING CORRECT. ☐ CLEARANCE ON REINFORCING CORRECT. ☐ EDGES CHAMFERED. ☐ ALL PATCHWORK ACCEPTABLE.	PRODUCT I.D.: HWA15F			
	PRODUCT VIEW: RIGHT SIDE UP	CUSTOMER: STOCK		
	PLANT: BEAVER DAM, KY.	PROJECT: STOCK		
	WEIGHT: 1,630 LBS.	STRUCTURE ID.: STOCK		
	TOP SECTION JOINT: N/A	SALES ORDER NO: T.B.D.		
	BASE SECTION JOINT: N/A	CHECK: A. WELLS	DRAWING: J. HORSLEY	
	QC CHECK INITIALS:	DATE: 09/25/24	SCALE: NTS	PG. 1 of 1