

Job Name: 25-4331 - WING 18 RISERS  
 Job Location: MINNEAPOLIS, MN  
 Contractor: Contech Engineering Solutions

Plant: BEAVER DAM

Tech: J. COPPAGE

11/12/2025 1:33:42 PM

PC: T. SEKULA



**Structure ID: 3-54331-B**

**P2 MH036RSVF**

**MH RISER Custom Ht**

- P2) 36" - MH RISER Custom Ht - 68.75"
- P1) 36" - MH RISER Custom Ht - 70.75"
- 2) 36" - Conseal CS-102 1.00"
- 12) MH Step ML-10-TDS-NCR - 10"

2900 lb  
 2984 lb  
 0 lb  
 0 lb  
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 Structure Total: 5884 lb

**Structure Notes:**  
 1. PER ASTM C478 SPECIFICATIONS.  
 2. CONCRETE = 4,000 PSI AT 28 DAYS.  
 3. REINFORCING PER ASTM A615 (GRADE 60).  
 - RISER/WALLS (As .12)

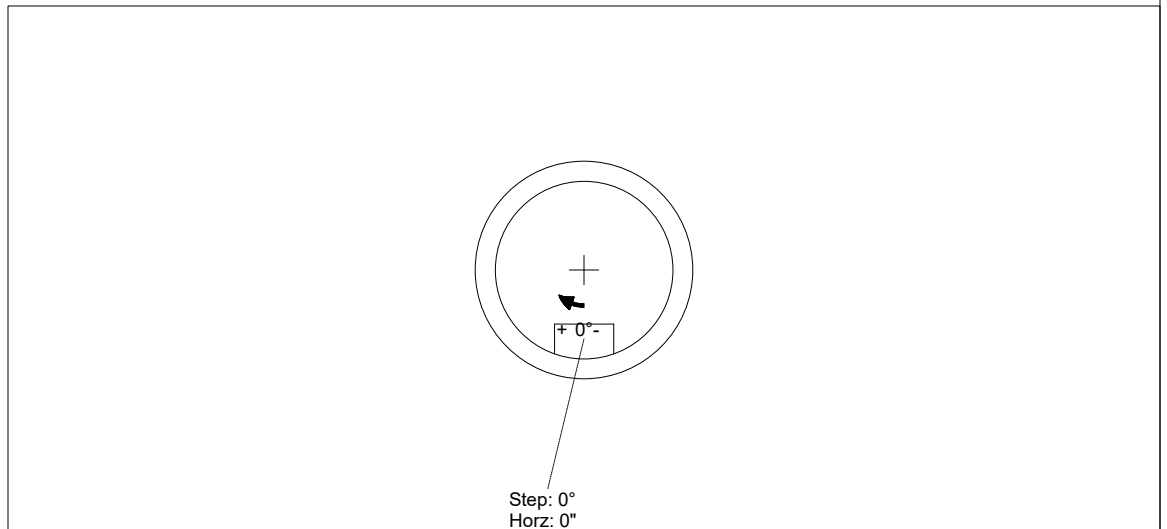
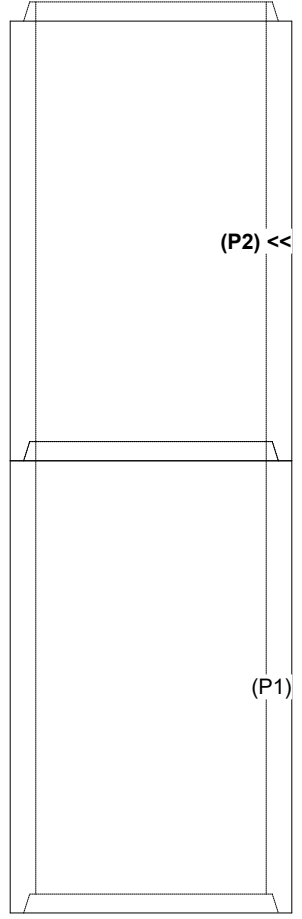
CONTECH'S LOGO MUST BE  
 STENCILED ONTO THE STRUCTURE

LIFTING ANCHORS TO BE INSTALLED  
 ON THE OUTSIDE OF THE STRUCTURE

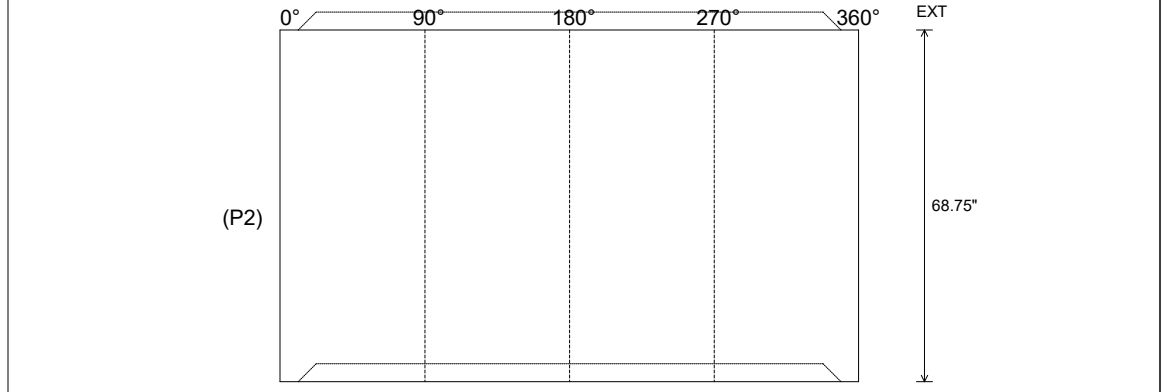
Rim: 0'      Rim to Invert: 0'      Slack: 0"      Sump: 0"      Step Position: 0°

Position	Elev	Angle	Ext. (cw)	Pipe	Pipe OD	Connector	Hole	Horz Size	Up (L)	Offset
Invert 1										
Invert 2										
Invert 3										
Invert 4										
Invert 5										
Invert 6										
Invert 7										
Invert 8										

RIGHT-SIDE UP VIEW (int. dimensions)



INSIDE WALL DIMENSIONS



Coating (Int): Coating (Ext):	Seam Up: Tongue Seam Dn: Groove	Wall Thickness: 4" Floor Height: 0"	Height (Int): 68.75" Height (Ext): 68.75"	Weight (Net): 2900 lb Volume (Net): 0.74cu.yd
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