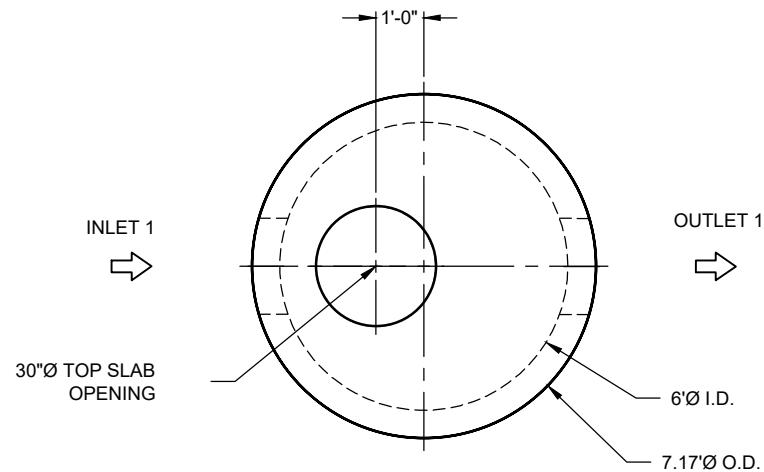
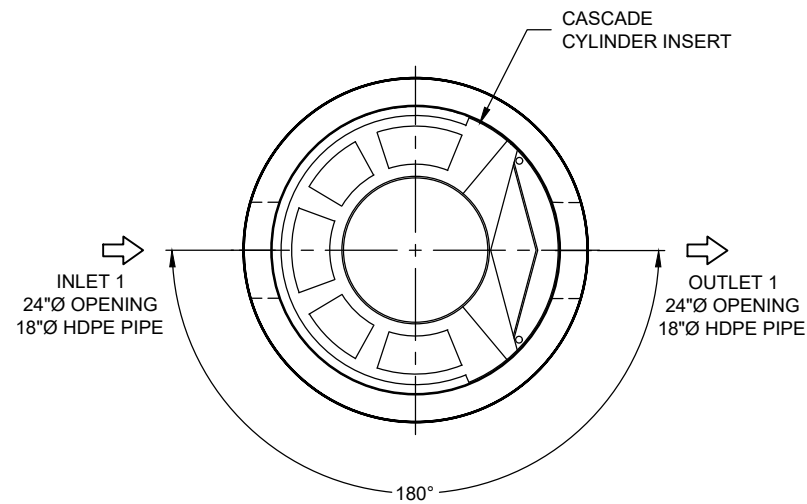


25-4301 -807890 1520 HAMPTON STREET



PLAN VIEW
INTERNALS NOT SHOWN



PLAN VIEW FOR PIPE ORIENTATION
TOP SLAB NOT SHOWN

10-CS-6
ICAST to fully pre-assemble
internal materials prior to shipment.

SEE INSTALLATION NOTE A

MATERIAL LIST

COUNT	DESCRIPTION	PART NUMBER	PROVIDED BY	INSTALLED BY
1	CS-6 CYLINDER INSERT, STD.	325-003951	CONTECH	PRECASTER
5	CS-6 ALUMINUM INSTALLATION BRACKETS	325-003956	CONTECH	PRECASTER
1	CS-6 HARDWARE KIT	325-003965	CONTECH	PRECASTER
1	SEALANT FOR JOINTS		PRECASTER	CONTRACTOR
1	30"Ø X 4" FRAME AND COVER, EJ #41600483, OR EQUIV.	325-000332	CONTECH	CONTRACTOR

GENERAL NOTES

- DESIGN LOADING - AASHTO HS-20
- ALL PRECAST CONCRETE MANUFACTURED PARTS SHALL CONFORM TO ASTM C-478, WITH MINIMUM CONCRETE STRENGTH OF 4000 PSI AT 28 DAYS
- JOINT SEALANT SHALL CONFORM TO ASTM C-990 OR ASTM C-443
- GROUND WATER ELEVATION ASSUMED AT OUTLET INVERT
- MANUFACTURING TOLERANCE = +/- 1/2-INCH
- SOME HIDDEN LINES MAY BE OMITTED FOR CLARITY

INSTALLATION NOTES

- PRECASTER TO SHIP ACCESS CASTINGS WITH STRUCTURE
- REFER TO CONTECH ASSEMBLY INSTRUCTIONS FOR ADDITIONAL INFORMATION.
- PRECASTER TO INSTALL INTERNAL COMPONENTS PRIOR TO SHIPPING UNLESS INSTRUCTED OTHERWISE BY CONTECH
- PIPE OPENINGS SHALL BE STENCILED "INLET" OR "OUTLET" AS APPROPRIATE
- APPLYING ALIGNMENT MARKS ON ALL PIECES OF MULTIPLE PIECE ASSEMBLIES IS ENCOURAGED
- IF STRUCTURE IS DELIVERED IN MULTIPLE SECTIONS, EACH PIECE SHALL BE LABELED WITH THE CONTECH PROJECT NUMBER, SEQUENCE NUMBER AND SITE DESIGNATION

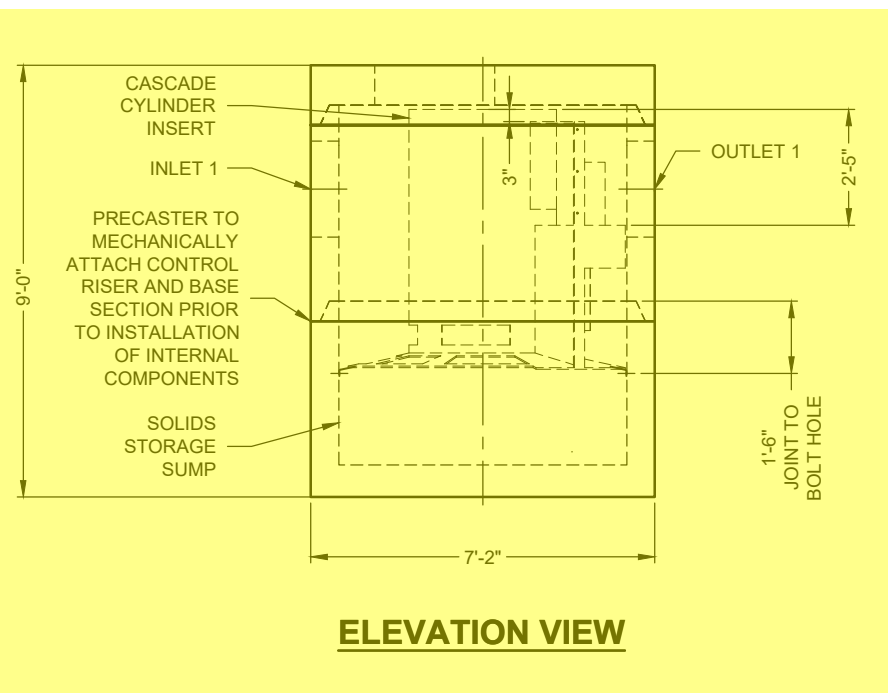
SITE INFORMATION

RIM ELEV. = 477+/-
TOP OF STRUCTURE = 476.49
INLET PIPE 1 INVERT ELEV. = 473.16
INLET PIPE 1 DIAMETER AND MATERIAL = 18"Ø HDPE
OUTLET PIPE INVERT ELEV. = 473.16
OUTLET PIPE DIAMETER AND MATERIAL = 18"Ø HDPE
OUTSIDE BOTTOM OF STRUCTURE ELEV. = 467.49

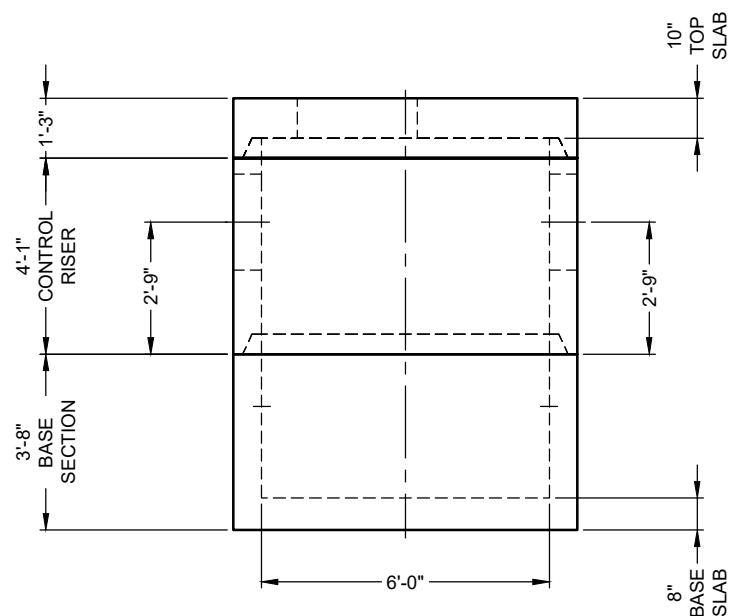
STRUCTURE WEIGHT

APPROXIMATE HEAVIEST PICK = 17500 LBS.
STRUCTURE IS DELIVERED IN 2 PIECES

TOP SLAB = 5000 LBS.
CONTROL RISER = MECHANICALLY ATTACHED TO BASE SECTION
BASE SECTION = 17500 LBS.



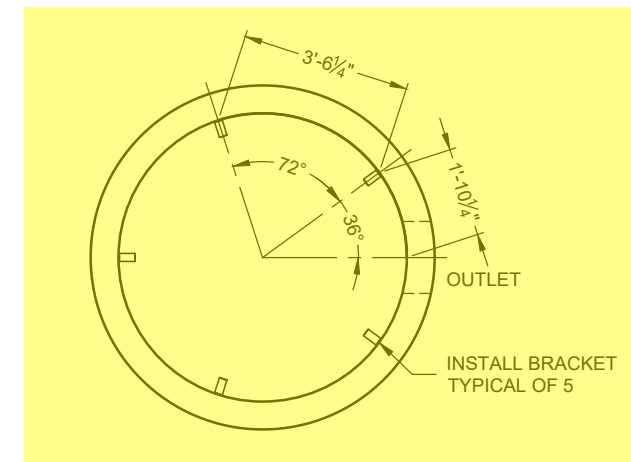
ELEVATION VIEW



PRECAST COMPONENTS
INTERNALS NOT SHOWN

ICAST
5888 / 757440
LAYOUT 1A
10.74TS

CONTECH
FABRICATION
DRAWING



SUPPORT BRACKET LAYOUT PLAN VIEW

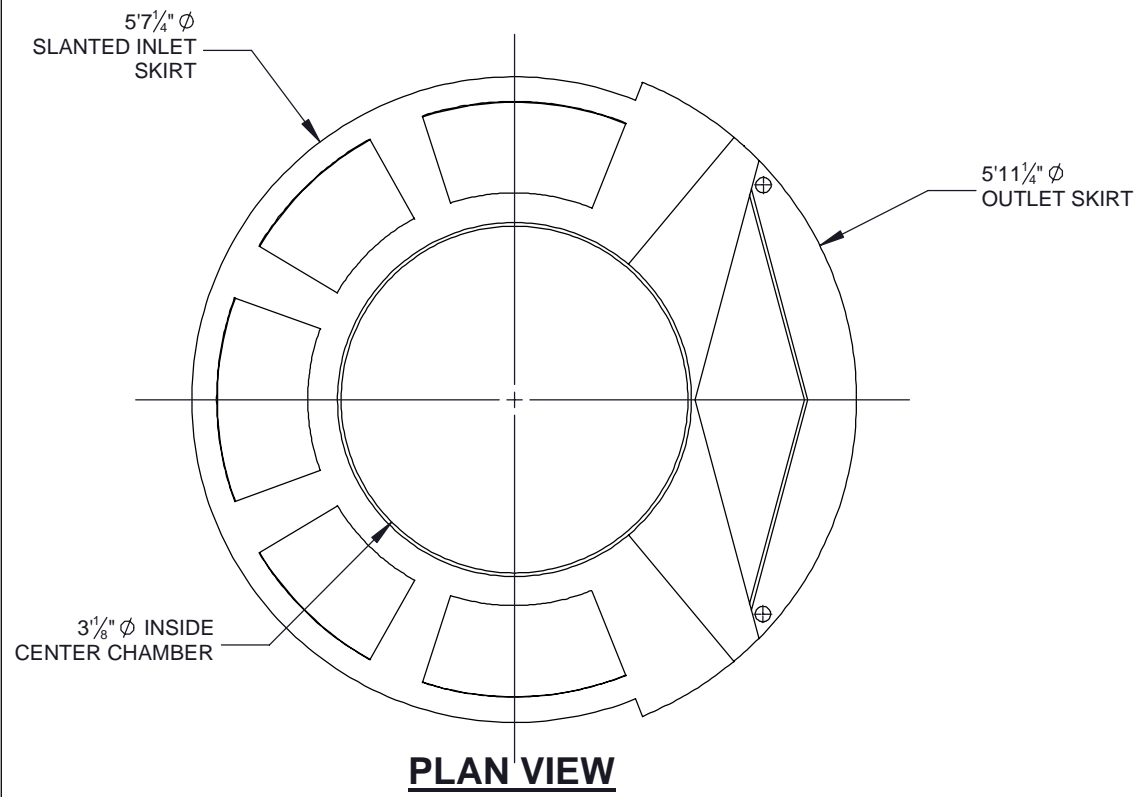
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MARK	DATE	REVISION DESCRIPTION	BY

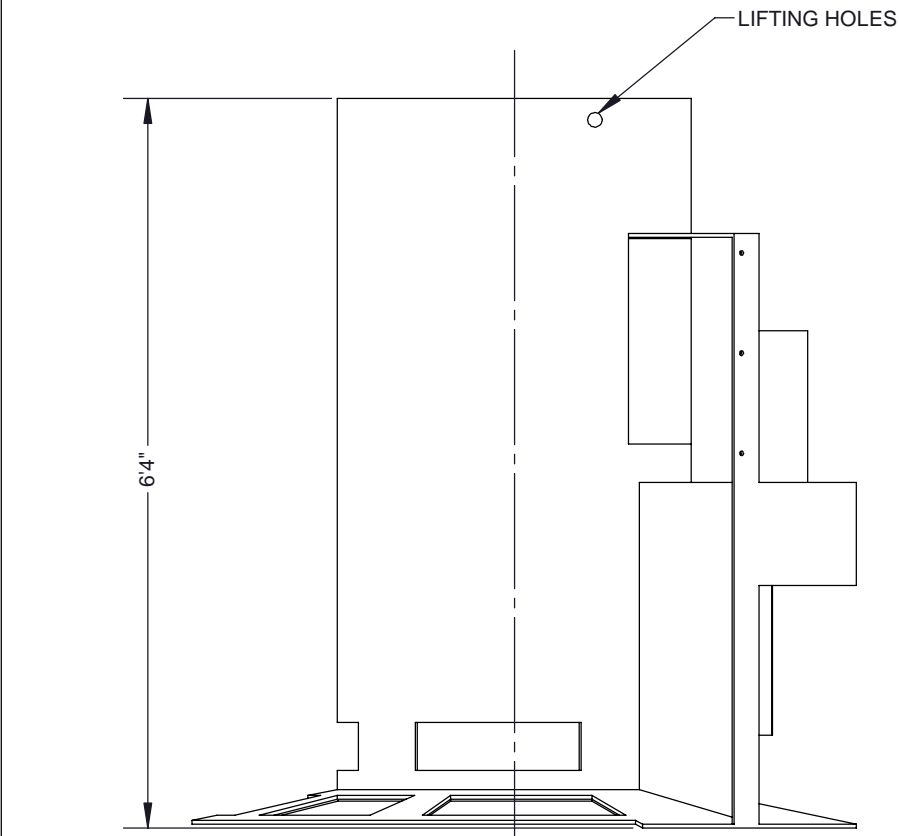
CS-6 - 807890-010
1520 HAMPTON STREET
NASHVILLE, TN
SITE DESIGNATION: D6

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410-457-1500 410-740-5600 410-740-8182 FAX
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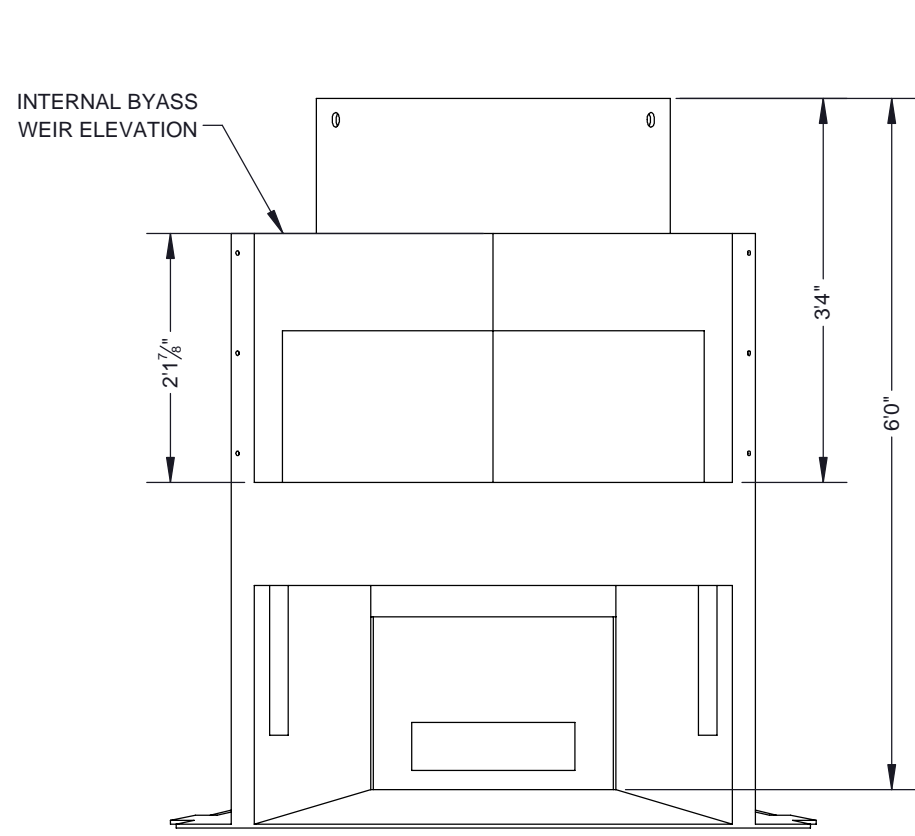
DATE:	8/7/25		
DESIGNED:	MS	DRAWN:	CAH
CHECKED:	MS	APPROVED:	MS
PROJECT No.:	807890	SEQUENCE No.:	010
SHEET:	1	OF	1



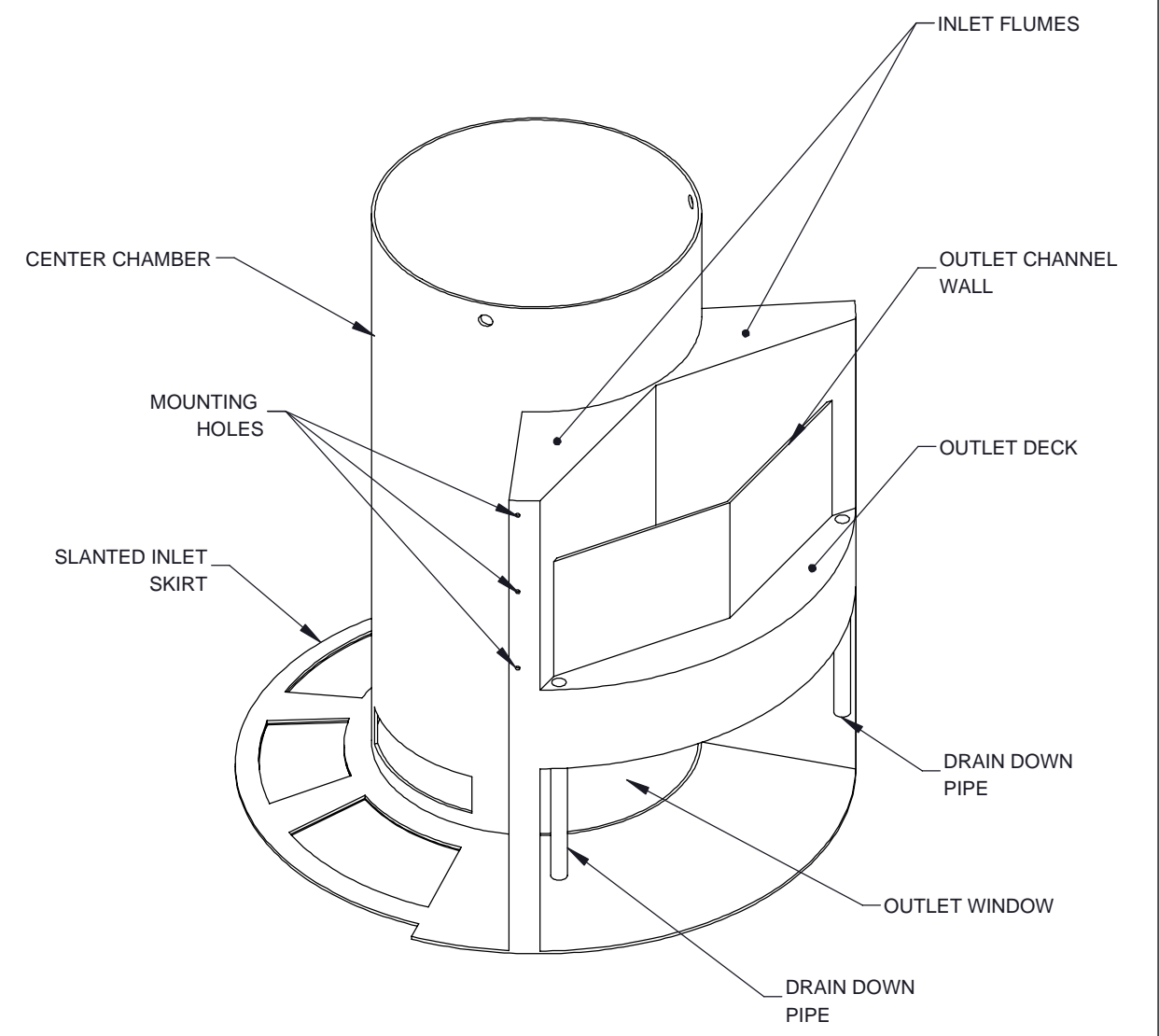
PLAN VIEW



ELEVATION VIEW



ELEVATION VIEW: OUTLET SIDE



ISOMETRIC VIEW

NOTES:
1. SEE CASCADE SEPARATOR INSTALLATION GUIDE FOR ADDITIONAL INFORMATION

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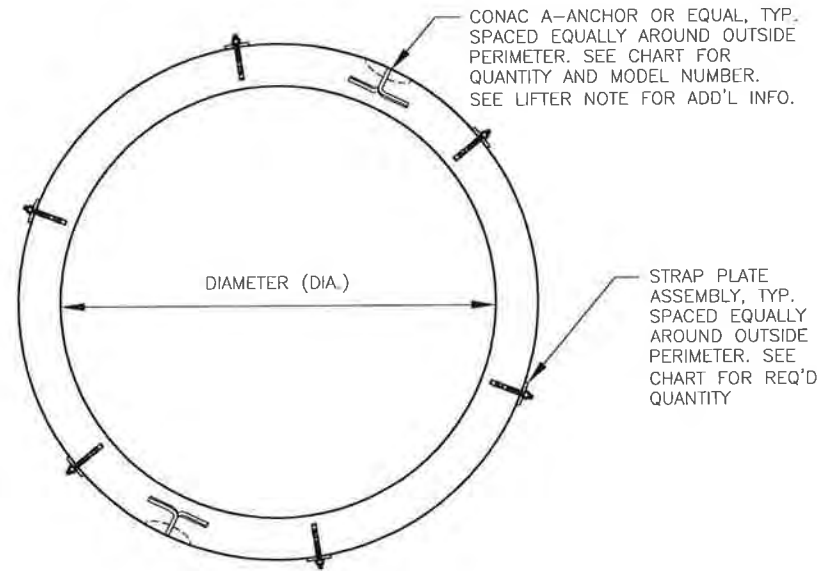
REFERENCE DETAIL
INTERNALS CS-6
CASCADE SEPARATOR

THIRD ANGLE PROJECTION

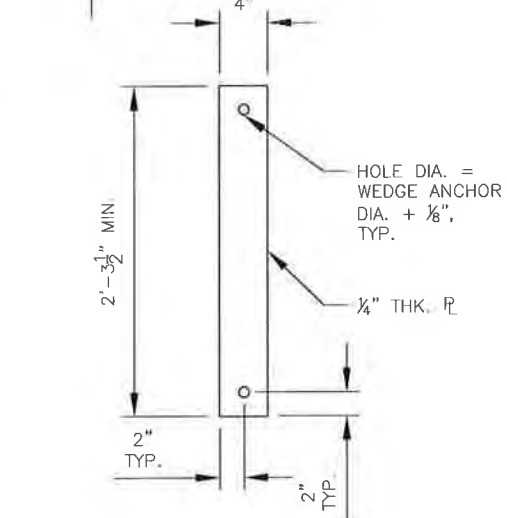
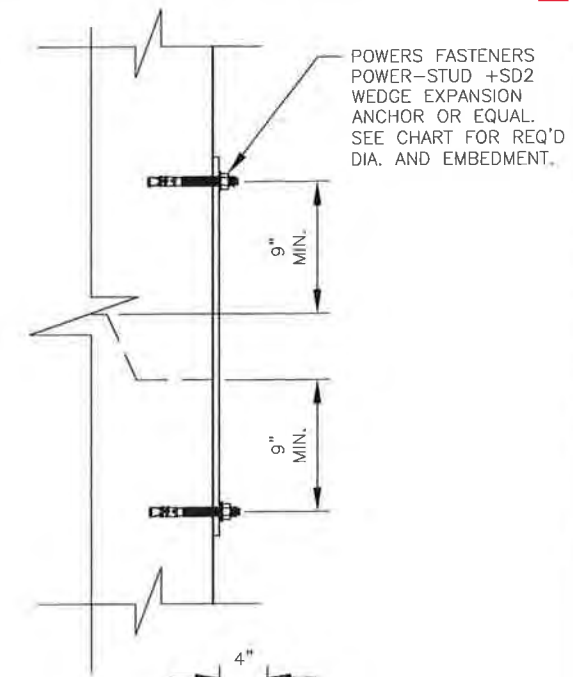
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/16
ANGLES ± 1 DEGREE
TWO PLACE DECIMAL ± 0.06
THREE PLACE DECIMAL ± 0.030

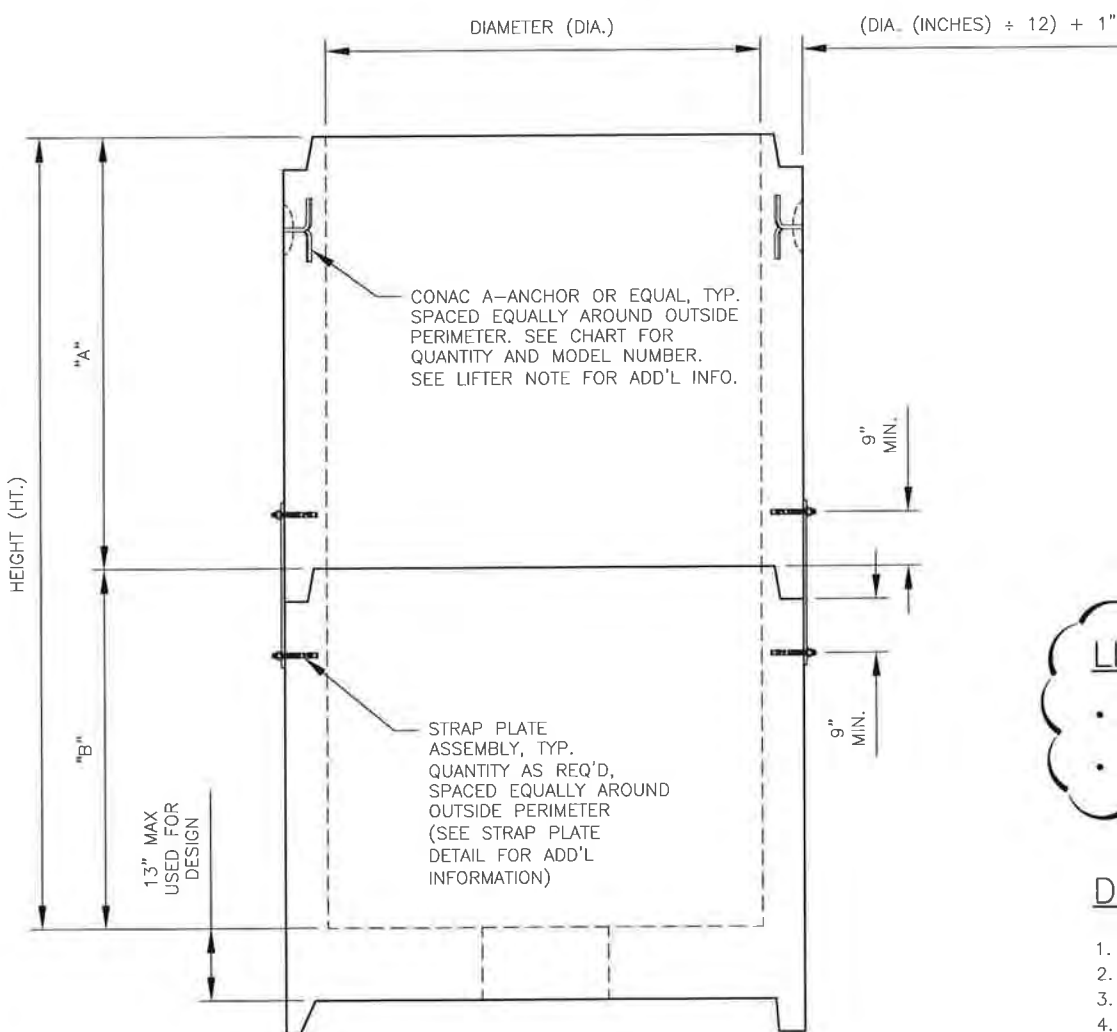
PART NUMBER: 325-003951		
APPROVED BY: M. BROOKS	DRAWN BY: J. BELL	
APPROVED BY DATE: 2021.10.21	DRAWN BY DATE: 2021.09.15	REV: B
SCALE: N/A	SHEET 1 OF 1	



PLAN VIEW



STRAP PLATE DETAIL



ELEVATION VIEW

LIFTER NOTE:

- FOR ALL UNITS w/DIA. < 8'-0", DO NOT PLACE LIFTERS IN UPPER RISER WHEN "A" < 2'-0".
- FOR DIAMETER = 8'-0", DO NOT PLACE LIFTERS IN UPPER RISER WHEN "A" < 3'-0".

DESIGN NOTES

- UNIT WEIGHT OF CONCRETE = 150 PCF
- f'c @ LIFTING = 4,000 PSI MIN.
- STEEL STRAP PLATES: ASTM A36 MIN.
- ALL HARDWARE TO BE INSTALLED PER MANUFACTURER'S SPECIFICATIONS.

CDS MH Dia.	Ht. (ft.)	A (ft.)	B (ft.)	Number of Connection Plates Req'd (equally spaced)	POWERS FASTENERS POWER-STUD +SD2 WEDGE EXPANSION ANCHOR OR EQUAL.	Number of Lifters Req'd (equally spaced)	Conac A-Anchor (or Equal)
4'	5'	1'	4'	4	1/2"Ø - w/ 2 1/2" Min. Embed	2	Model 4CA14
		2'	3'	3	1/2"Ø - w/ 2 1/2" Min. Embed	2	Model 4CA14
		3'	2'	3	1/2"Ø - w/ 2 1/2" Min. Embed	2	Model 4CA14
		4'	1'	2	1/2"Ø - w/ 2 1/2" Min. Embed	2	Model 4CA14
5'	6'	5'	0'	0	1/2"Ø - w/ 2 1/2" Min. Embed	2	Model 4CA14
		1'	5'	3	5/8"Ø - w/ 3 7/8" Min Embed	2	Model 6CA14
		2'	4'	3	5/8"Ø - w/ 3 7/8" Min. Embed	2	Model 6CA14
		3'	3'	2	5/8"Ø - w/ 3 7/8" Min. Embed	2	Model 6CA14
		4'	2'	2	5/8"Ø - w/ 3 7/8" Min Embed	2	Model 6CA14
6'	7'	5'	1'	2	5/8"Ø - w/ 3 7/8" Min. Embed	2	Model 6CA14
		6'	0'	0	5/8"Ø - w/ 3 7/8" Min. Embed	2	Model 6CA14
		1'	6'	4	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		2'	5'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		3'	4'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		4'	3'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
7'	7'	5'	2'	2	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		6'	1'	2	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		7'	0'	0	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 6CA14
		1'	6'	5	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		2'	5'	4	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		3'	4'	4	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		4'	3'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
8'	9'	5'	2'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		6'	1'	2	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		7'	0'	0	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		1'	8'	7	3/4"Ø - w/ 4 1/2" Min Embed	2	Model 8CA18
		2'	7'	6	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		3'	6'	6	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
		4'	5'	5	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18
5'	4'	5	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18		
6'	3'	4	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18		
7'	2'	4	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18		
8'	1'	3	3/4"Ø - w/ 4 1/2" Min. Embed	2	Model 8CA18		

REV. NO.		DATE	REVISION	PREPARED FOR:	
PREPARED BY:			DATE: 9/24/15	SHEET TITLE: LIFTING DETAILS	DRWN BY: GAS
			SCALE: N.T.S.		CKD BY: GJP
			PROJECT: CDS UNIT LIFTING		
860 HOOPER ROAD, ENDWELL, NY 13760 TEL: (607) 231-6600 FAX: (607) 231-6650			CONTRACTOR:	DWG. I.D. RS-01	
DELTA PROJ. NO.: 2015.025.041			SHT. NO. 1 OF 1		