

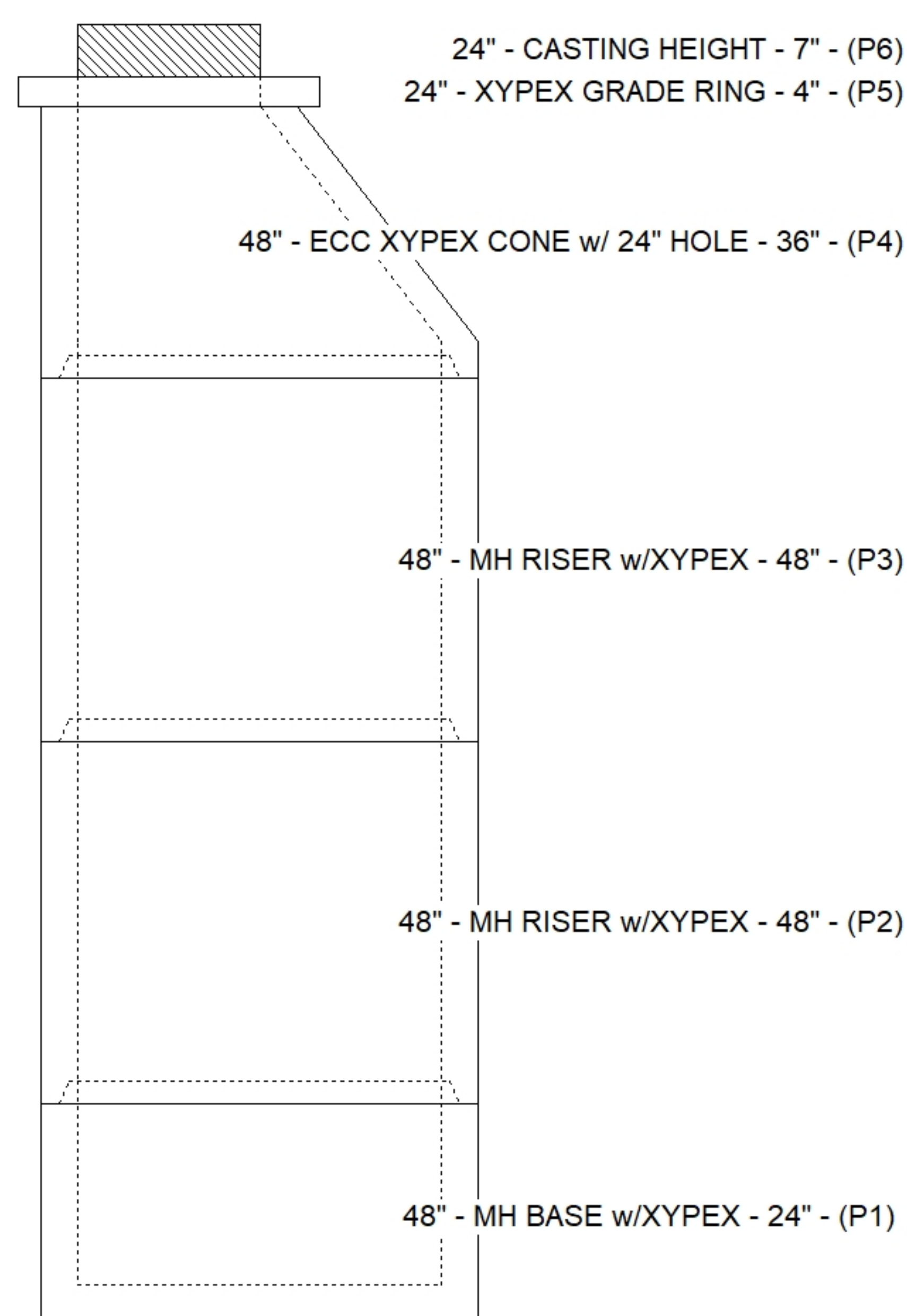
Floor (Bot): 714.073'
Overall Height: 14.417'
Slack: 0.36"

Diagram illustrating the three reference frames for a three-circle gear set:

- Step: 0°**: The frame where the innermost circle is stationary.
- Invert: 1 Degree: 0°**: The frame where the middle circle is stationary.
- Invert: 2 Degree: 180°**: The frame where the outermost circle is stationary.

The diagram shows three concentric circles. A central point is marked with a cross and labeled $+0^\circ$. A curved arrow indicates the direction of rotation. Dashed lines connect the labels to the corresponding circles: Step: 0° to the innermost circle, Invert: 1 Degree: 0° to the middle circle, and Invert: 2 Degree: 180° to the outermost circle.

Position	Elev	Angle	Pipe	Pipe OD	Hole	Connector	Up (")	Ref
Rim	728.52'							
Reducer								
Invert 1	714.74'	0°	8" PVC SDR35	8.5"	12"	PSX 12-08 NYLO	0"	P1
Invert 2	714.84'	180°	8" PVC SDR35	8.5"	12"	PSX 12-08 NYLO	1.2"	P1
Invert 3	714.84'	270°	8" PVC SDR35	8.5"	12"	PSX 12-08 NYLO	1.2"	P1
Invert 4								
Invert 5								
Invert 6								
Invert 7								
Invert 8								



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