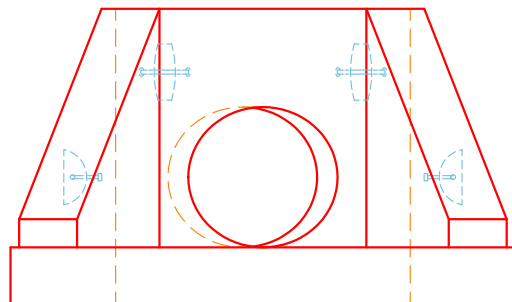
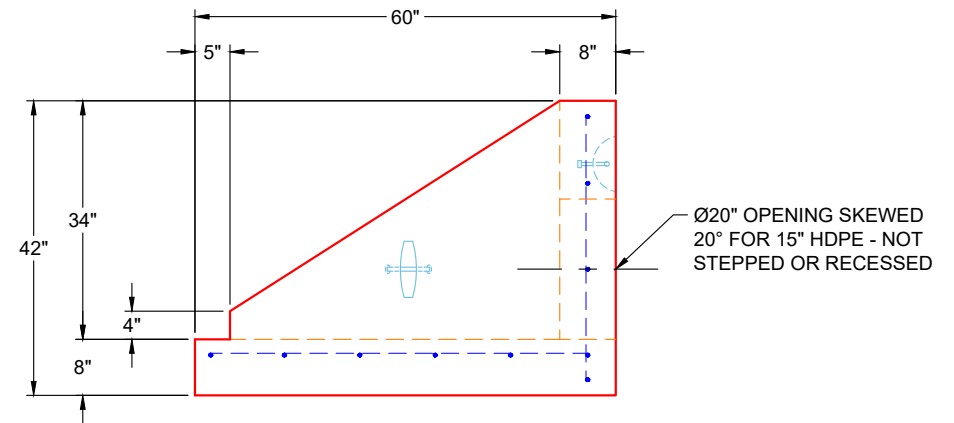


PLAN VIEW



FRONT VIEW



SIDE VIEW

GENERAL NOTES:

1. CONCRETE: 4,500 PSI AT 28 DAYS
2. REINFORCING: #4 BAR @ 12" C.C. E.W. (GRADE 60) - 2" MIN. REBAR CLEARANCE (TYP)
3. 3/4" CHAMBER ON ALL EXPOSED EDGES
4. WEIGHT: 4,325 LBS

PRODUCTION TO USE STANDARD 18" SLOPED & FLARED HEADWALL FORM BUT WITH Ø20" OPENING SKEWED 20° FOR 15" HDPE - OPENING NOT STEPPED OR RECESSED

PRODUCTION WORK ORDER

PRODUCT I.D.: HWSF15FCUST

DESCRIPTION: 15" SLOPED & FLARED HW W/ FLAT BOTTOM - 20° SKEW



QUALITY CONTROL CHECKLIST

- ALL DIMENSIONS CORRECT.
- LIFTERS INSTALLED.
- OPENING CENTERED.
- REINFORCING CORRECT.
- SURFACE QUALITY ACCEPTABLE.
- EDGES CHAMFERED.
- ALL PATCHWORK ACCEPTABLE.

PRODUCT VIEW: RIGHT SIDE UP

CUSTOMER: SCOTT & RITTER

PLANT: BEAVER DAM, KY

PROJECT: THE PROFESSIONAL PARK LOTS 5 & 6

WEIGHT: 4,325 LBS

STRUCTURE: ST B1

TOP SECTION JOINT: N / A

ORDER NO: 25-4268

BASE SECTION JOINT: N / A

PE: J.H. ROSS

DRAWING: K. CARDWELL

QC CHECK INITIALS:

DATE: 10/28/25

SCALE: NTS

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