



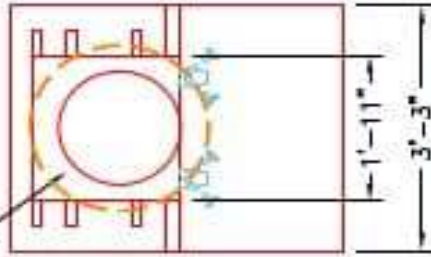
Structure ID: 9-54245 3

P1 HWSB018

18" - SLOPED BOX OUTLET TYPE 1 F/F

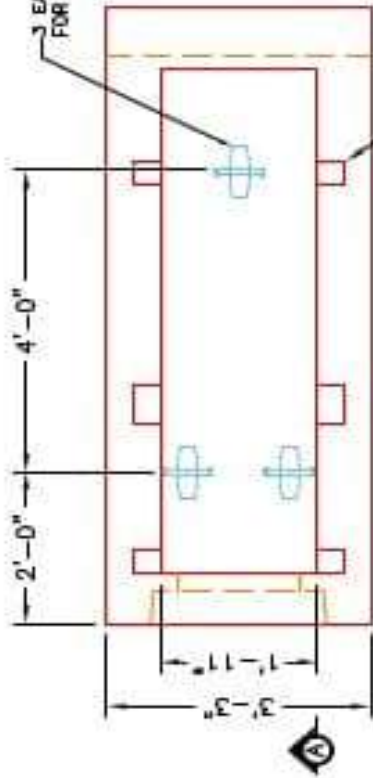


ISOMETRIC VIEW



FRONT ELEVATION

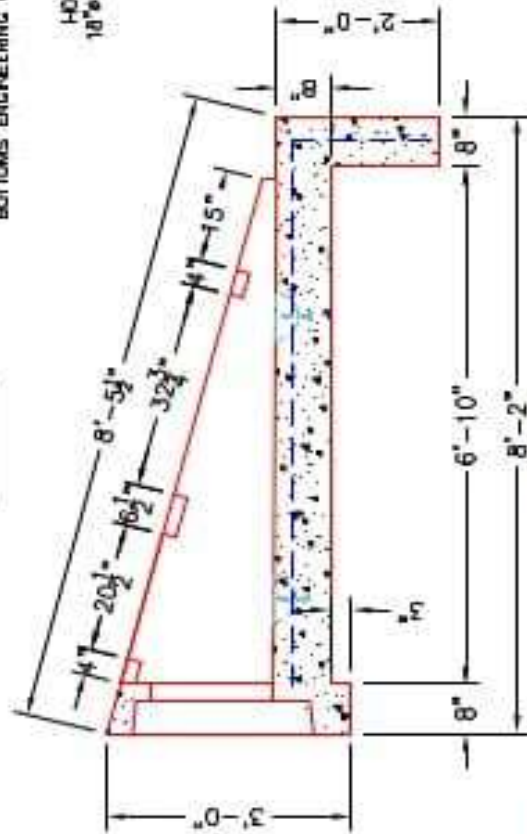
3 EA. COMAC 40A14 ANCHORS FOR PLANT & FIELD HANDLING.



PLAN VIEW

SLOTS AS REQUIRED FOR STRUCTURAL STEEL GRATES (NOT SHOWN) AS SUPPLIED BY BOTTOMS ENGINEERING OR J.R. HOE & SONS.

18" TO 26" STEPPED HOLE FORMER FOR 18" PIPE 18" TO BE FLUSH WITH FLOOR.



SECTION A-A

- NOTES:**
1. CONCRETE, KYTC APPROVED
 2. REINFORCING: #3 BAR @ 12" C/C E-W - GRADE 60 WITH 2" CONCRETE COVER (MINIMUM)
 3. ANCHORING BARS TO BE TIES WELDED OR TIED.
 4. PIPE AND LIFTING ANCHOR POCKETS TO BE CURED WITH KYTC APPROVED HIGH-STRENGTH GROUT.
 5. CALLINGS TO BE LIDED IN CONFORMANCE WITH KYTC STD. DRAWINGS FOR 100-100 & 100-101-02 AND THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION AND GRATES ON ALL COVERED BOXES.
 6. PREFORMED STEPPED HOLE USED AS PER I.D. OF PIPE + 2"-5".

PRODUCTION WORK ORDER		PRODUCT I.D.: HWSB018		DESCRIPTION: KYTC 18" SLOPED BOX OUTLET TYPE 1	
QUALITY CONTROL CHECKLIST		PRODUCT VIEW: RIGHT SIDE UP		CUSTOMER: TP	
<input type="checkbox"/>	ALL DIMENSIONS CORRECT.	PLANT: BEAVER DAM, KY.		PROJECT: TP	
<input type="checkbox"/>	LIFTERS INSTALLED.	WEIGHT: 4,800 LBS.		STRUCTURE I.D.: TP	
<input type="checkbox"/>	STEPPED HF CORRECT SIZE.	TOP SECTION JOINT: N/A		QUOTE/SALES ORDER NO: TP	
<input type="checkbox"/>	REINFORCING CORRECT.	BASE SECTION JOINT: N/A		P.C.: T. SEKULA	
<input type="checkbox"/>	SLOTS INSTALLED FOR GRATES.	QC CHECK INITIALS:		DRAWING: N. RICHARDS	
<input type="checkbox"/>	EDGES CHAMFERED.			DATE: 11/11/22	
<input type="checkbox"/>	ALL PATCHWORK ACCEPTABLE.			SCALE: NTS	
				PG. 1 of 1	



THIS DRAWING IS THE PROPERTY OF INFRASTRUCTURE PRECAST, INC. ANY USE OR DUPLICATION OF THIS DRAWING WITHOUT PRIOR AUTHORIZATION IS STRICTLY PROHIBITED.