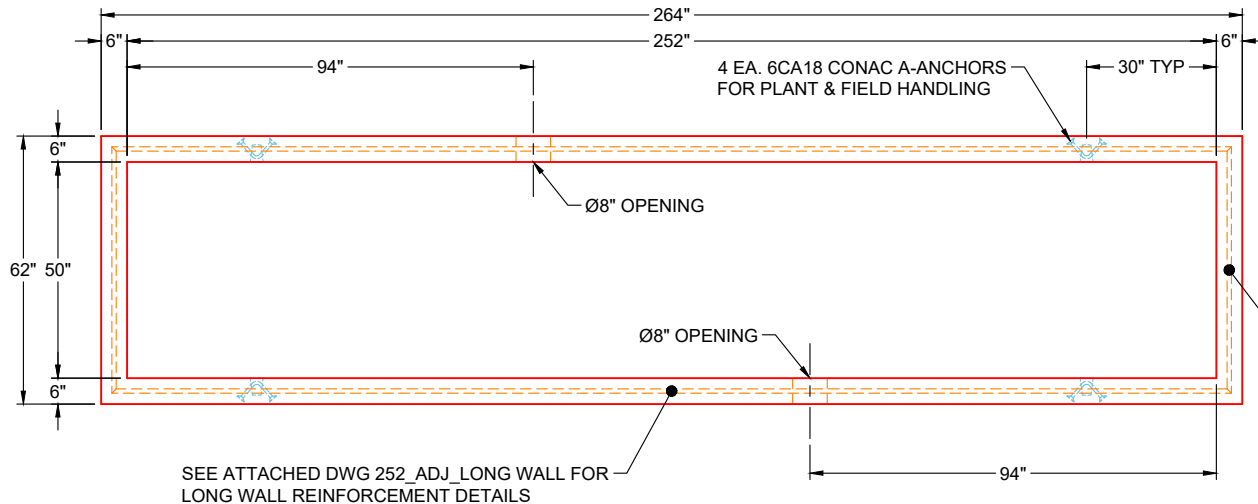
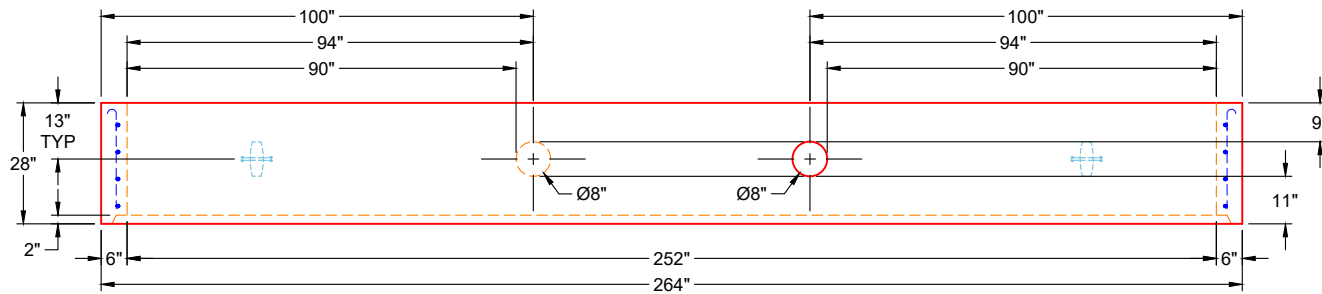


GENERAL NOTES:

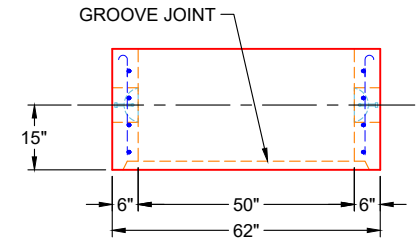
1. MANUFACTURED TO ASTM C-913 (LATEST REVISION)
2. CONCRETE: 5,000 PSI AT 28 DAYS
3. REINFORCEMENT - MIN. 1½" REBAR
CLEARANCE:
- LONG WALLS: PER ATTACHED DWG 252_ADJ_LONG WALL
- SHORT WALLS: PER ATTACHED DWG SHORT WALL
4. WEIGHTS: 9,178 LBS




**PLAN VIEW
(RIGHT SIDE UP)**



**FRONT VIEW
(RIGHT SIDE UP)**



**SIDE VIEW
(RIGHT SIDE UP)**

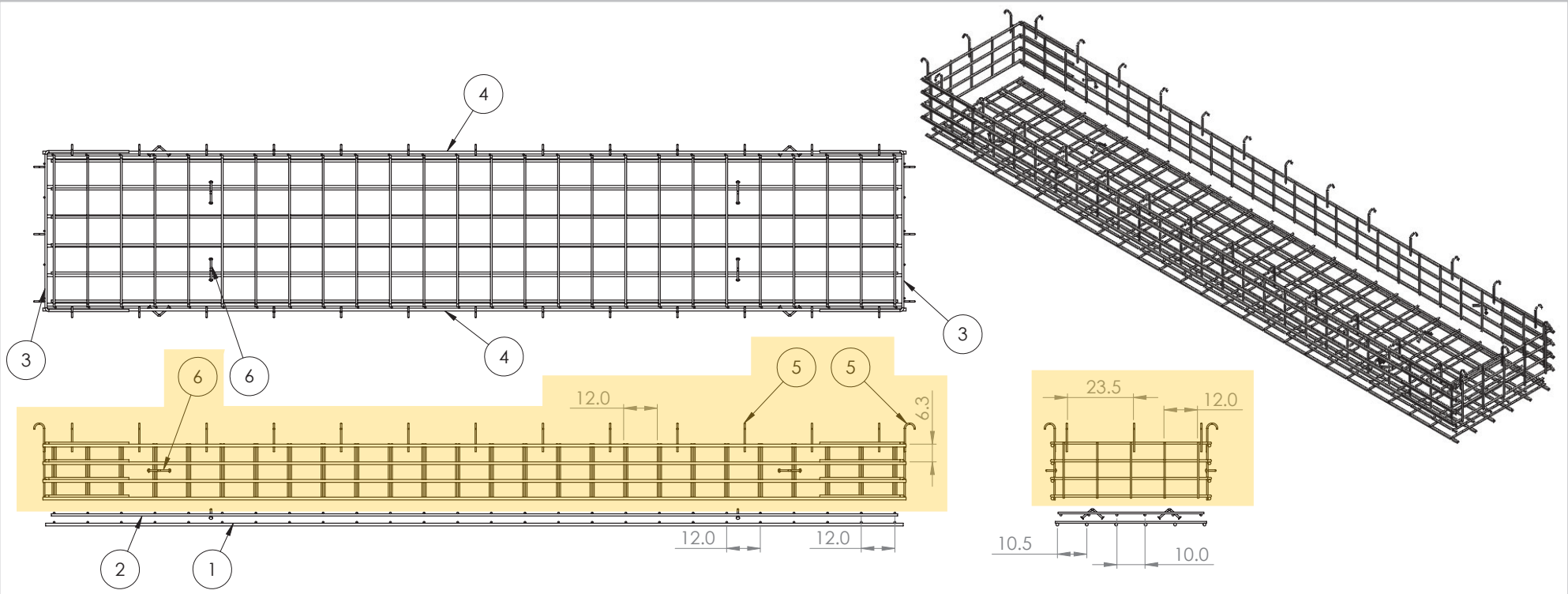
PRODUCTION WORK ORDER		PRODUCT I.D.: CVR	DESCRIPTION: 50" X 252" X 28" RISER		
	QUALITY CONTROL CHECKLIST <input type="checkbox"/> ALL DIMENSIONS CORRECT. <input type="checkbox"/> LIFTERS INSTALLED. <input type="checkbox"/> HOLE LOCATION(S) CORRECT. <input type="checkbox"/> REINFORCING CORRECT. <input type="checkbox"/> SURFACE QUALITY ACCEPTABLE. <input type="checkbox"/> EDGES CHAMFERED. <input type="checkbox"/> GROOVE JOINT INSTALLED.	PRODUCT VIEW: UPSIDE DOWN	CUSTOMER: ENDESOL, INC.		
		PLANT: BEAVER DAM, KY	PROJECT: VSG 11-6		
		WEIGHT: 9,178 LBS	STRUCTURE: 2-53545 2 (EFX-60 21 PN VAULT)		
		TOP SECTION JOINT: GROOVE	ORDER NO: 25-3545		
		BASE SECTION JOINT: N / A	PE: J.H. ROSS	DRAWING: K. CARDWELL	
		QC CHECK INITIALS:	DATE: 10/03/25	SCALE: NTS	PG. 1 OF 1

4

3

2

1



ITEM NO.	PART NUMBER	Qty.
1	252_Base_Bottom Mat	1
2	252_Base_Top Mat	1
3	Short Wall	2
4	252_ADJ_Long Wall	2
5	#4 0904J	32
6	6CA18	8

- NOTES:
1. Rebar: #5, #6, #8 A614 Grade 60
 2. All Rebar to have 1.5" Cover Minimum

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ENDESOL
DIMENSIONS ARE IN INCHES		DRAWN	CMJ	
TOLERANCES:		CHECKED	JHR	3-25-16
FRACTIONAL 1/8"		ENG APPR.	XXXX	XXXX
TWO PLACE DECIMAL .13		MFG APPR.	XXXX	XXXX
THREE PLACE DECIMAL .125		Q.A.	XXXX	XXXX
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		TITLE: EFX-60 Adjustable Section Rebar Layout
MATERIAL Rebar A614 G60				SIZE DWG. NO. REV B EFX-60 ADJ Rebar X1
NEXT ASSY	USED ON			SCALE: 1:50 WEIGHT: SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING		

4

3

2

1

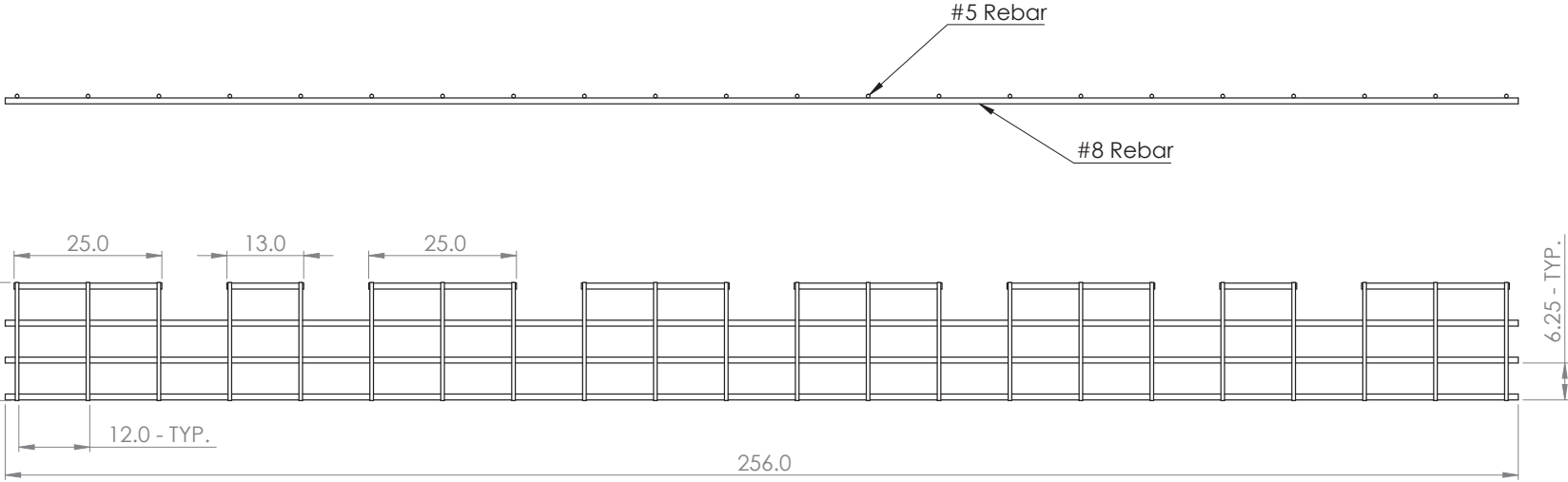
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	#8_256.0	#8 Rebar	3
2	#5_20.0	#5 Rebar	22
3	#8_25.0	#8 Rebar	6
4	#8_13.0	#8 Rebar	2



981 W. 7th Street
 Beaver Dam, KY
 42320
 P 270-363-2238
 F 270-363-2234
 iCastinc.com

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 DECIMAL ± 0.5"

MATERIAL

FINISH
 DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	CMJ	8/3/20
CHECKED	JHR	8/3/20
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

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SIZE DWG. NO. REV.
B 252_ADJ_Long Wall
 SCALE: 1:50 WEIGHT: SHEET 1 OF 1

4

3

2

1

B

B

A

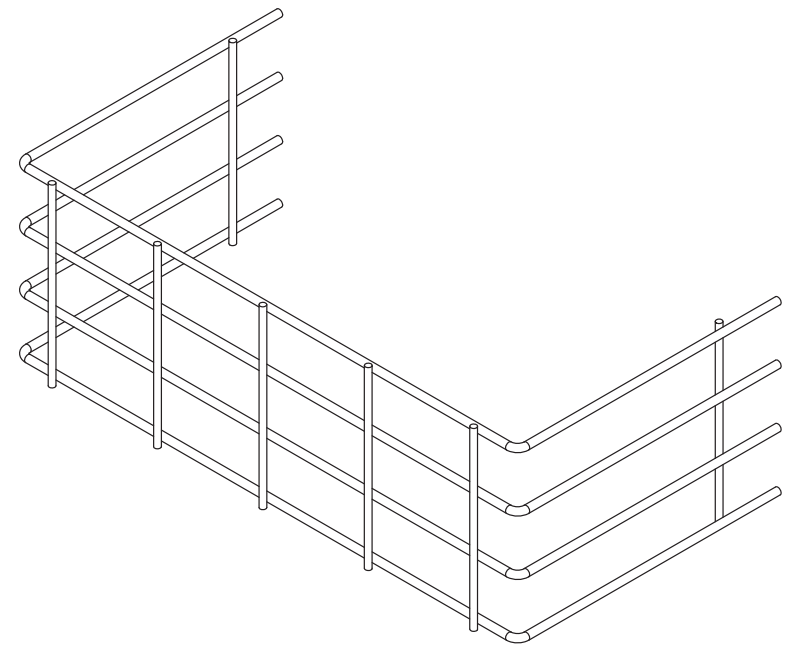
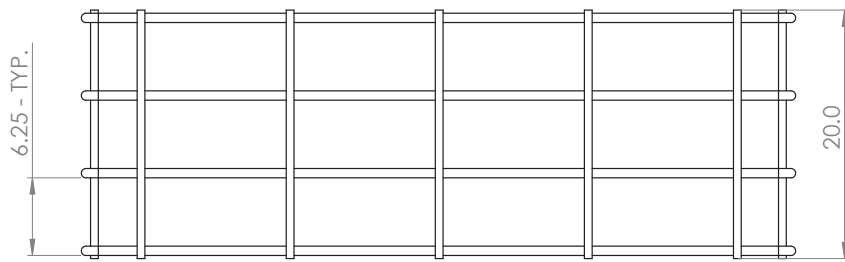
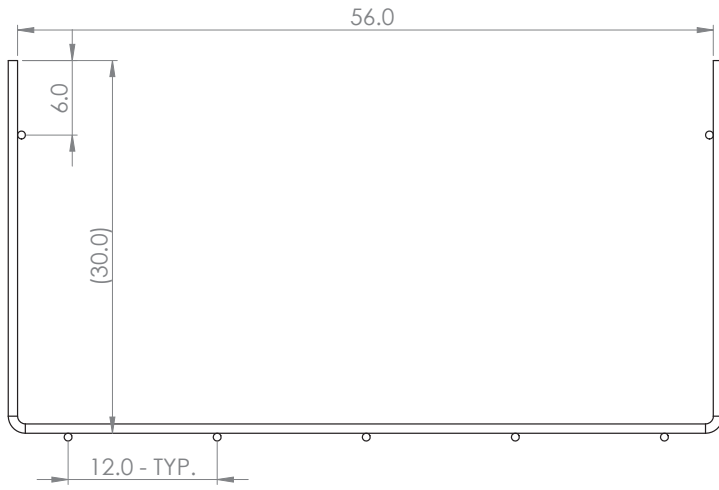
A

4


3

2

1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6SH	#6 Formed Rebar	4
2	#5_20.0	#5 Rebar	7



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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

DRAWN	NAME	DATE
CHECKED	xxx	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

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SCALE: 1:10 DWG. NO. **B** Short Wall REV. SHEET 1 OF 1

4

3

2

1

B

B

A

A

Job Number:

25-3545

Job Name:

VSG 11-6

Structure:

2-53545 2 (EFX-60 21 PN Vault)

Note:

Nosing Kit To Be Shipped. See Chad Jarvis.