

# ML-10-DS-NCR

10"

**CAUTION, FOR THE SAFETY OF EVERYONE:**

**Plastic Inserts:**

This step is **not** to be installed into round, tapered plastic inserts which are smooth internally.  
Compatible inserts available from American Step.

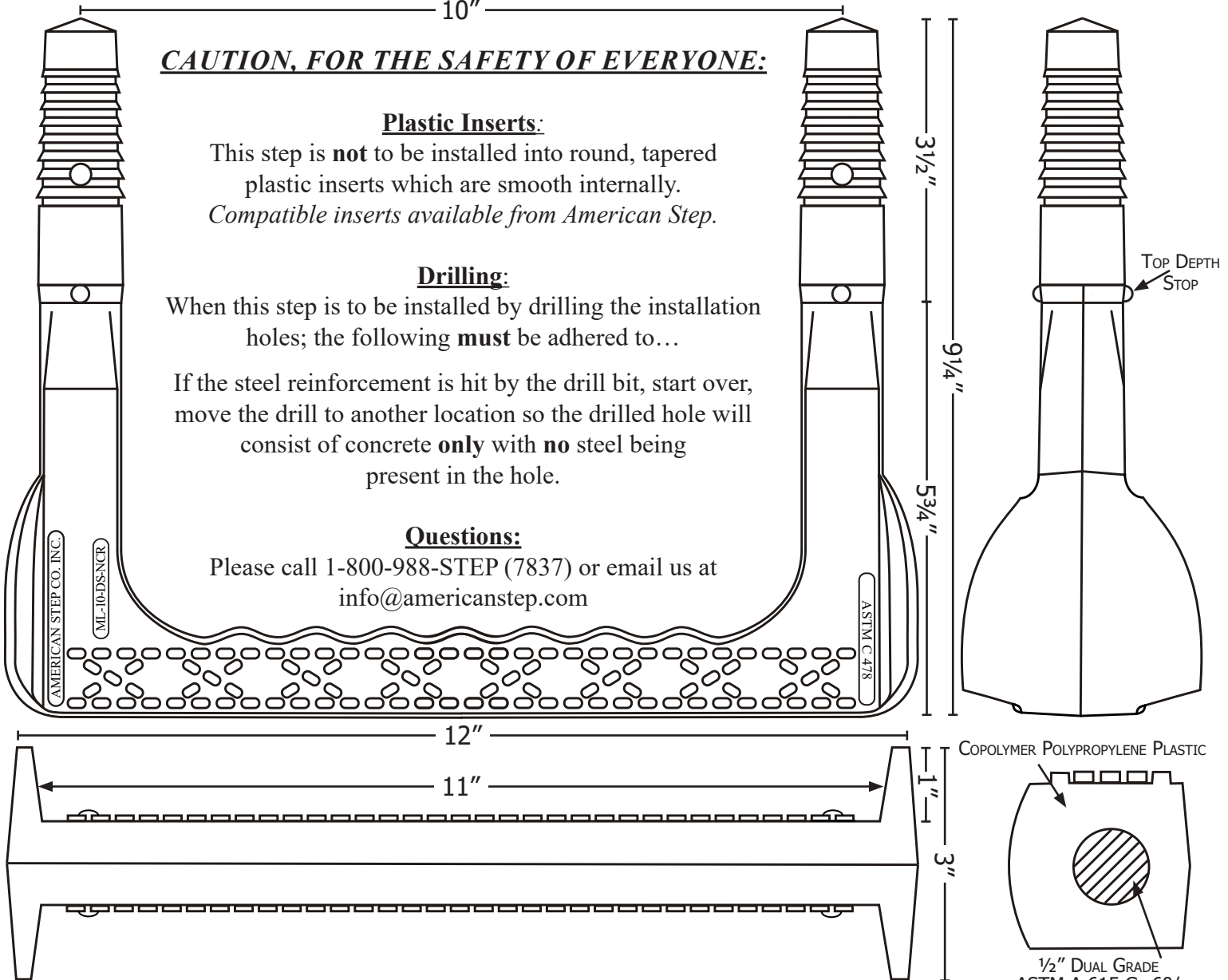
**Drilling:**

When this step is to be installed by drilling the installation holes; the following **must** be adhered to...

If the steel reinforcement is hit by the drill bit, start over, move the drill to another location so the drilled hole will consist of concrete **only** with **no** steel being present in the hole.

**Questions:**

Please call 1-800-988-STEP (7837) or email us at [info@americanstep.com](mailto:info@americanstep.com)



COPOLYMER POLYPROPYLENE PLASTIC

1/2" DUAL GRADE  
ASTM A 615 Gr.60/  
ASTM A706  
STEEL REINFORCEMENT

**ML-10-DS-NCR**

Mechanical Lock Installation Methods  
Minimum Concrete Strength **MUST** be 3,000 PSI

**Preformed Holes**

Two pre-formed holes on 10" centers  
Holes **must** be parallel.  
Diameter of holes are 1.1" tapering to 7/8" in 3 1/2" of depth.

**Drilled Holes**

Drill two 1" holes on 10" centers with a minimum depth of 3 3/4".  
Use 1" masonry bit for drilling.  
Holes **must** be parallel.

Drive step with sledge hammer until both legs are completely seated against the Top Depth Stop.

*This step meets or exceeds ASTM C 478 and OSHA standards when properly installed.* 6.20.2024



*American Steel...American Made...American Step!*

830 East Broadway • P.O. Box 137  
Griffin, GA 30224

(770)467-9844 office • (770)467-8011 fax

email: [info@americanstep.com](mailto:info@americanstep.com)

[www.americanstep.com](http://www.americanstep.com)