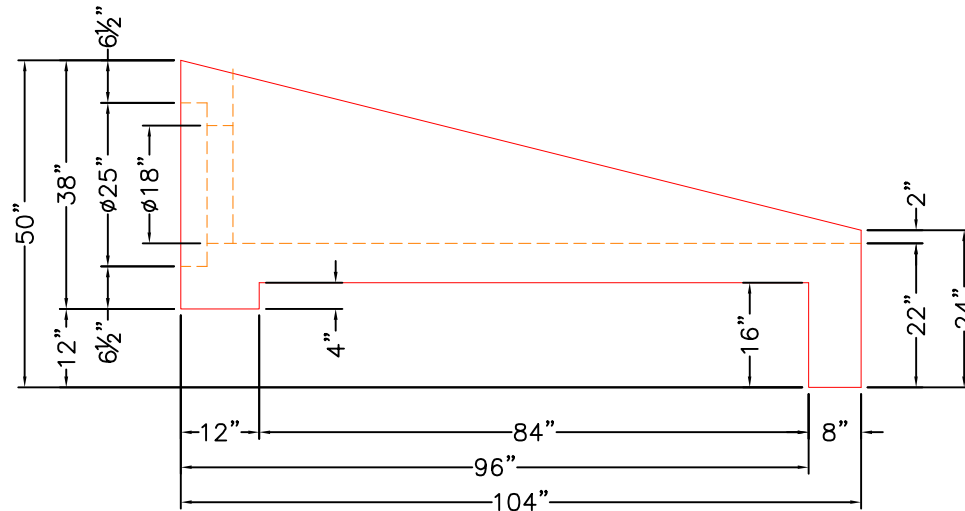
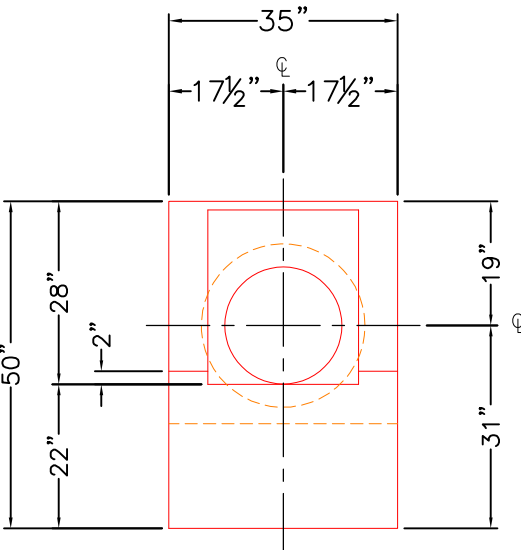


PLAN VIEW

4 EA. CONAC 4CA14 ANCHORS
CAST IN EACH SECTION AS
SHOWN FOR PLANT & FIELD
HANDLING.



SIDE ELEVATION



FRONT ELEVATION

GENERAL NOTES:

1. MANUFACTURED TO ASTM C-913 (LATEST REVISION).
2. CONCRETE: 5,000 PSI AT 28 DAYS. CONCRETE.
3. WEIGHT: 4,320 LBS
4. REINFORCING: SEE SHEETS 2 AND 3 FOR REINFORCEMENT INFORMATION. (GRADE 60) REFERENCE TDOT DWG D-PE-18B

PRODUCTION WORK ORDER

PRODUCT I.D.: HWSPCU DESCRIPTION: 18" TDOT HEADWALL D-PE-18A 4:1 SLOPE



QUALITY CONTROL CHECKLIST

- ALL DIMENSIONS CORRECT.
- LIFTERS INSTALLED.
- OPENING CENTERED.
- REINFORCING CORRECT.
- SURFACE QUALITY ACCEPTABLE.
- EDGES CHAMFERED.
- ALL PATCHWORK ACCEPTABLE.

PRODUCT VIEW: RIGHT SIDE UP

PLANT: BEAVER DAM, KY.

WEIGHT: 4,320 LBS.

TOP SECTION JOINT: N/A

BASE SECTION JOINT: N/A

QC CHECK INITIALS:

CUSTOMER: CAPITAL CITY CONSTRUCTION SERVICES LLC

PROJECT: TDOT RUTHERFORD CO CNZ193

STRUCTURE: 18IN TU CD 4-1

ORDER NO: 25-2772

PE: J.H. ROSS

DRAWING: J. COPPAGE

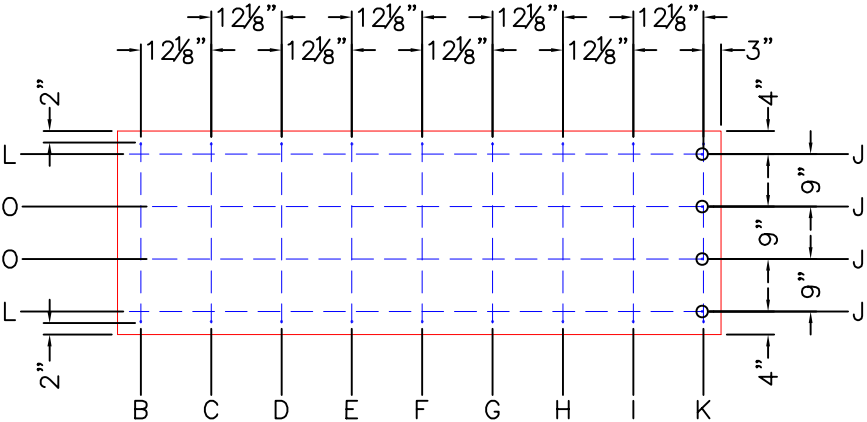
DATE: 10/1/25

SCALE: NTS

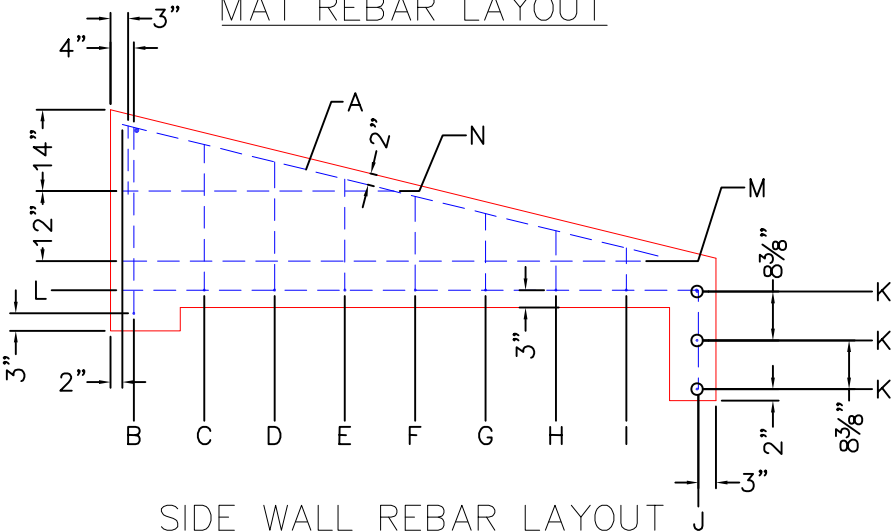
PG. 1 of 3

GENERAL NOTES:

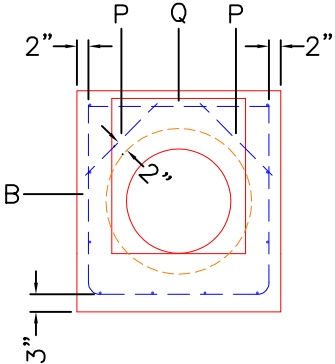
1. MANUFACTURED TO ASTM C-913 (LATEST REVISION).
2. CONCRETE: 5,000 PSI AT 28 DAYS. CONCRETE.
3. WEIGHT: 4,320 LBS
4. REINFORCING: SEE SHEETS 2 AND 3 FOR REINFORCEMENT INFORMATION. (GRADE 60)




MAT REBAR LAYOUT



SIDE WALL REBAR LAYOUT

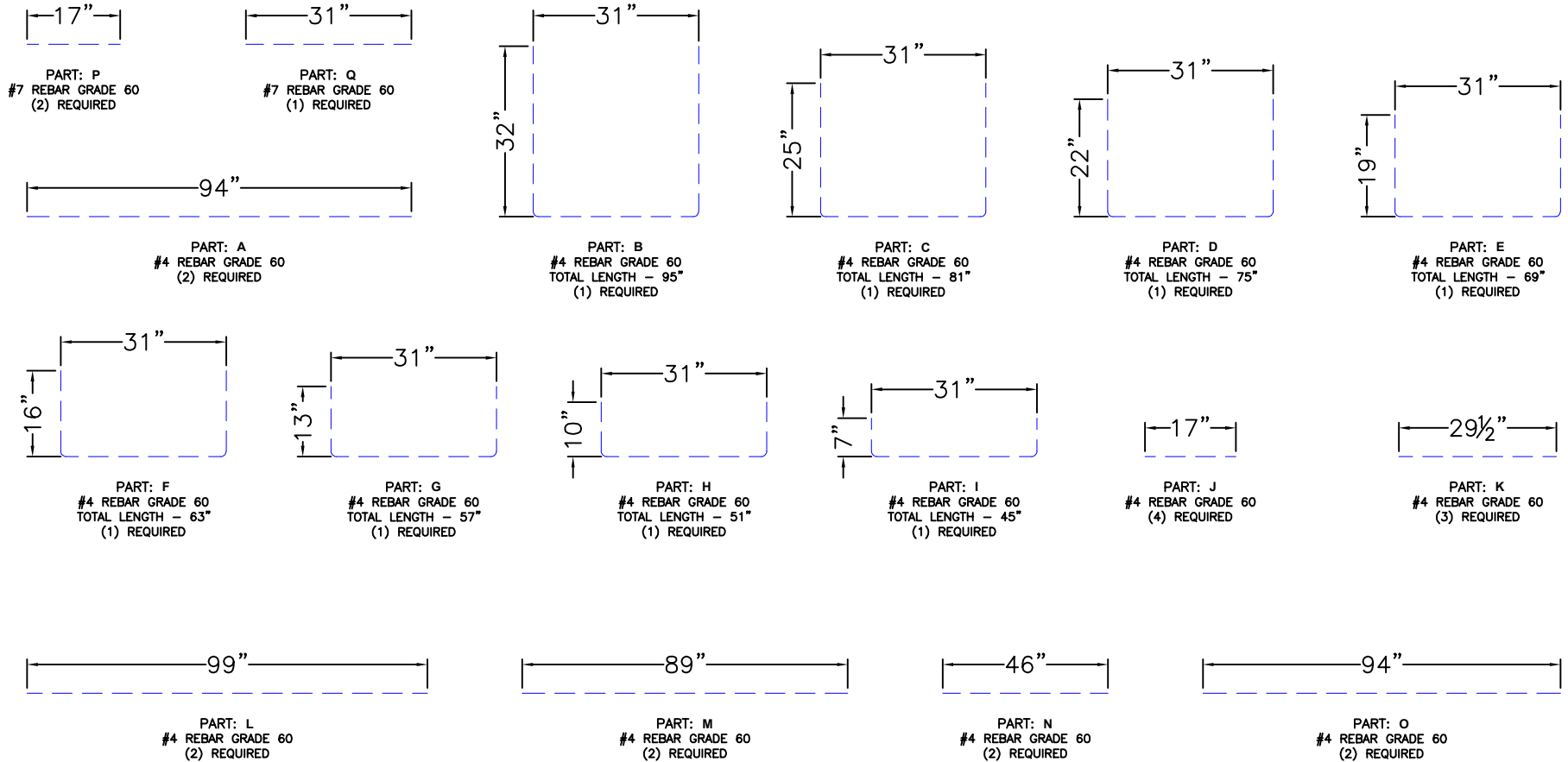



BACK WALL REBAR LAYOUT

PRODUCTION WORK ORDER		PRODUCT I.D.: HWSPCU	DESCRIPTION: REINFORCEMENT INFORMATION		
	QUALITY CONTROL CHECKLIST	PRODUCT VIEW: RIGHT SIDE UP	CUSTOMER: CAPITAL CITY CONSTRUCTION SERVICES LLC		
	<input type="checkbox"/> ALL DIMENSIONS CORRECT. <input type="checkbox"/> LIFTERS INSTALLED. <input type="checkbox"/> OPENING CENTERED. <input type="checkbox"/> REINFORCING CORRECT. <input type="checkbox"/> SURFACE QUALITY ACCEPTABLE. <input type="checkbox"/> EDGES CHAMFERED. <input type="checkbox"/> ALL PATCHWORK ACCEPTABLE.	PLANT: BEAVER DAM, KY.	PROJECT: TDOT RUTHERFORD CO CNZ193		
		WEIGHT: 4,320 LBS.	STRUCTURE: 18IN TU CD 4-1		
		TOP SECTION JOINT: N/A	ORDER NO: 25-2772		
		BASE SECTION JOINT: N/A	PE: J.H. ROSS	DRAWING: J. COPPAGE	
		QC CHECK INITIALS:	DATE: 10/1/25	SCALE: NTS	PG. 2 of 3

NOTE:

REBAR PARTS P & Q ARE
#7 REBAR ALL OTHERS ARE
#4 REBAR



PRODUCTION WORK ORDER		PRODUCT I.D.: HWSPCU	DESCRIPTION: REBAR CUT SHEET		
	QUALITY CONTROL CHECKLIST	PRODUCT VIEW: RIGHT SIDE UP	CUSTOMER: CAPITAL CITY CONSTRUCTION SERVICES LLC		
	<input type="checkbox"/> ALL DIMENSIONS CORRECT. <input type="checkbox"/> LIFTERS INSTALLED. <input type="checkbox"/> OPENING CENTERED. <input type="checkbox"/> REINFORCING CORRECT. <input type="checkbox"/> SURFACE QUALITY ACCEPTABLE. <input type="checkbox"/> EDGES CHAMFERED. <input type="checkbox"/> ALL PATCHWORK ACCEPTABLE.	PLANT: BEAVER DAM, KY.	PROJECT: TDOT RUTHERFORD CO CNZ193		
		WEIGHT: 4,320 LBS.	STRUCTURE: 18IN TU CD 4-1		
		TOP SECTION JOINT: N/A	ORDER NO: 25-2772		
		BASE SECTION JOINT: N/A	PE: J.H. ROSS	DRAWING: J. COPPAGE	
		QC CHECK INITIALS:	DATE: 10/1/25	SCALE: NTS	PG. 3 of 3