

GENERAL NOTES:

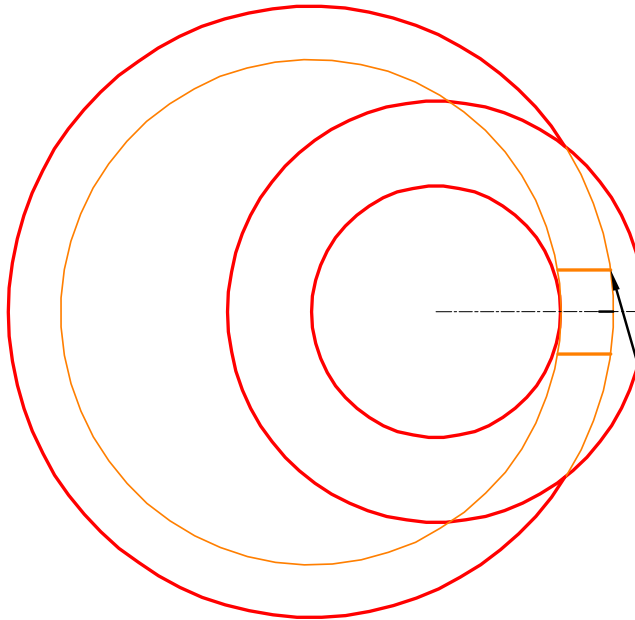
1. MANUFACTURED PER ASTM C478 SPECIFICATIONS.
2. CONCRRETE = 4,000 PSI AT 28 DAYS..
3. REINFORCING PER ASTM A615 AND
ASTM A-85 (HOOP STEEL AS SHOWN)
4. NO STEPS REQUIRED.
5. XYPEX ADMIXTURE REQUIRED.
6. PSX 8 QRS NYLO

270°

180°



0°



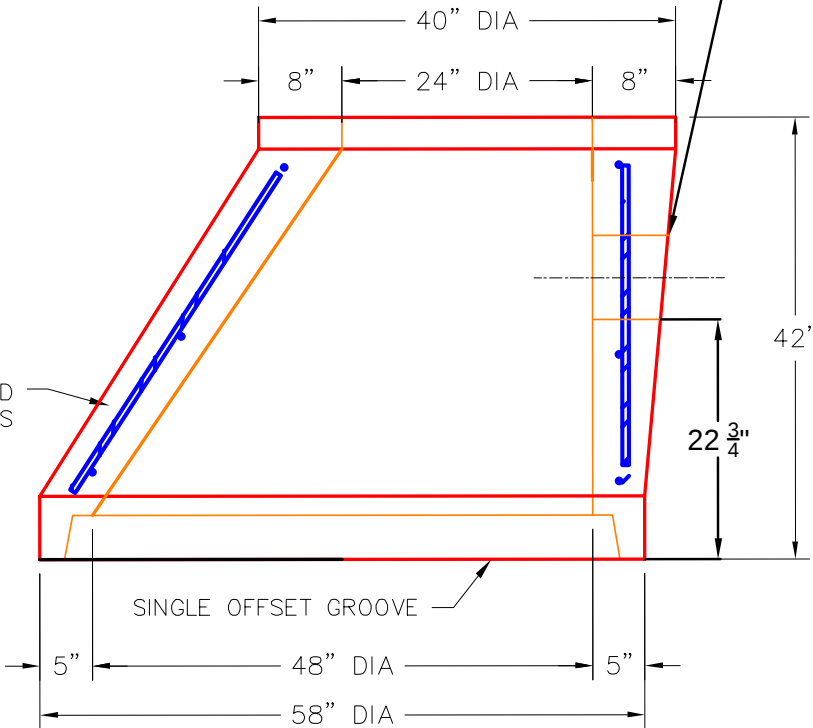
(FIRST POUR)

90°

PLAN VIEW

8" CORED HOLE @ 0°
FOR PSX 8QRS ND

XYPEX ADMIXTURE REQ'D
& NO STEPS



SECTION A-A

PRODUCTION WORK ORDER

PRODUCT I.D.:
MH048CN38X-SP

DESCRIPTION:
MANHOLE 48in CONE ECCENTRIC, 42in HT, XYPEX,
SPECIAL, NO STEPS WITH 8" CORED HOLE



QUALITY CONTROL CHECKLIST

- ☐ ALL DIMENSIONS CORRECT.
- ☐ LIFTERS INSTALLED.
- ☐ XYPEX ADMIXTURE
- ☐ REINFORCING CORRECT.
- ☐ TOP JOINT: FLAT
- ☐ SURFACE QUALITY ACCEPTABLE.
- ☐ BOTTOM JOINT: GROOVE
- ☐ EDGES CHAMFERED.
- ☐ ALL PATCHWORK ACCEPTABLE.
- ☐ QC CHECK INITIALS:

PRODUCT VIEW: RIGHT SIDE UP

PLANT: BEAVER DAM, KY.

WEIGHT: 3,095 LBS.

TOP JOINT: FLAT

BOTTOM JOINT: GROOVE

QC CHECK INITIALS:

CUSTOMER: CUMBERLAND PIPELINE

PROJECT: WARTRACE CREEK INTERCEPTOR

STRUCTURE: SF-99

ORDER NO: 25-2541

PC: E. BRADLEY

DATE: 8/6/25

DRAWING: C. RUSS

SCALE: NTS

PG. 1 of 1

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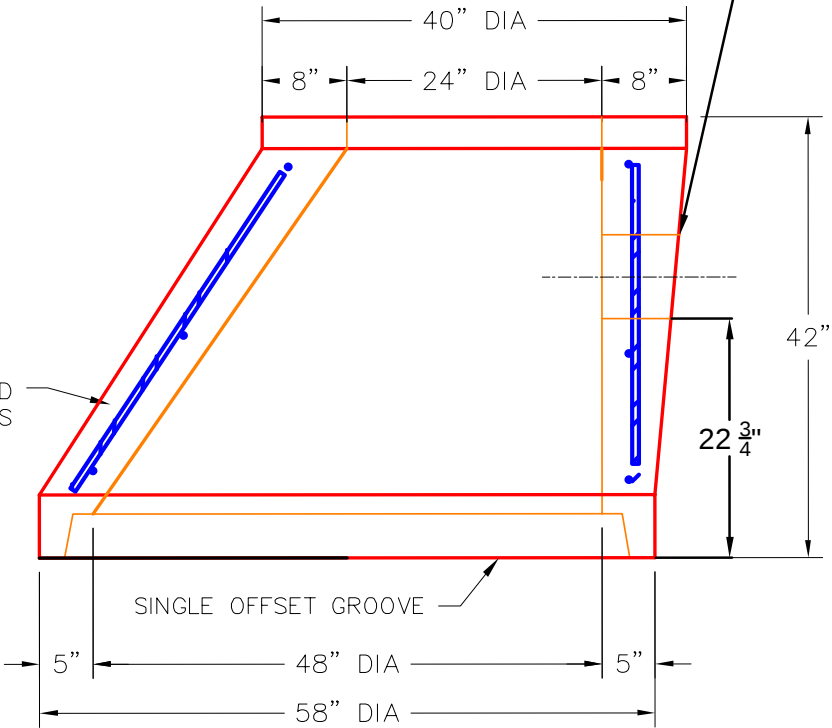
(SECONDARY)
CORE

90°

PLAN VIEW

8" CORED HOLE @ 0°
FOR PSX 8QRS ND

XYPEX ADMIXTURE REQ'D
& NO STEPS



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 - ☐ XYPEX ADMIXTURE
 - ☐ REINFORCING CORRECT.
 - ☐ SURFACE QUALITY ACCEPTABLE.
 - ☐ EDGES CHAMFERED.
 - ☐ ALL PATCHWORK ACCEPTABLE.

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PLANT: BEAVER DAM, KY.
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